



# WSAA PRODUCT APPRAISAL CERTIFICATE

## Reece Australia Pty Ltd DIMAX Resilient Seated Gate Valves

This appraisal addresses DIMAX resilient seated gate valves suitable for use in water supply and sewerage pressure pipelines.

This issue 7 is to include DN 100 and DN 150 valves with integral PE ends.

The scope includes PN16 resilient seated gate valves in sizes DN 80 to DN 600 with flanged ends, DN 100 to DN 300 with socket ends, DN 100 to DN 300 with spigot ends, DN 100 to DN 150 with flange – socket ends, DN 450 – DN 600 integral bypass valves with flanged ends, DN 80 to DN 300 OS&Y with flanged ends, DN 100 and DN 150 with integral PE tail ends and PN25 resilient seated gate valves in sizes DN 80 to DN 300 with flanged ends.

The valves are available with optional clockwise or anti-clockwise closure directions and may be operated with a key or handwheel, except that the OS&Y valves are operated with a handwheel only.

A listing of Quality and Product Certification Certificates, details of products and supplier contacts are included in the attached Schedules A, B and C.

<b>Product Category</b>	Gate Valves
<b>PA Number:</b>	PA 1925 Issue 7
<b>Supplier</b>	Reece Australia Pty Ltd
<b>Brand</b>	DIMAX
<b>Standards</b>	AS/NZS 2638.2- <i>Gate valves for waterworks purposes, Part 2: Resilient seated</i>
<b>WSAA Product Specification</b>	WSA PS 260 - <i>Gate Valves, Resilient Seated for Pressure Applications – Water Supply and Sewerage</i>  WSA PS 278 - <i>Gate Valves, Resilient Seated with Integral Polyethylene (PE) Ends for Pressure Applications - Drinking Water, Non-Drinking Water Supply and Sewerage</i>
<b>Issue date</b>	14 March 2024
<b>Expiry date</b>	3 February 2025
<b>Recommendations</b>	It is recommended that WSAA members, subject to any specific requirements of the member, accept or authorise the DIMAX range of resilient seated gate valves for use in water supply and sewerage pressure pipelines, provided they are installed in accordance with WSAA Codes and the manufacturers requirements, where specified.
<b>Disclaimer</b>	The disclaimer on Page 2 explains a number of very important limits on your ability to rely on the information in this Product Appraisal Certificate and the assessment criteria used to underlay it. Please read it carefully and take it into account when considering the content in this Certificate.

## **1. Disclaimer**

This Product Appraisal Certificate (Certificate) is issued by WSAA on the understanding that:

This Certificate applies to the product(s) as submitted in Schedule A. Any changes to the product(s) either minor or major shall void this Certificate.

To maintain the recommendations of this Certificate any such changes shall be detailed and notified to the Product Appraisal Manager for consideration and review of the Certificate including the product appraisal criteria underlying it and appropriate action. Appraisals and their recommendations will be the subject of continuous review dependent upon the satisfactory performance of products.

WSAA reserves the right to undertake random audits of product manufacture and installation. Where products fail to maintain appraised performance requirements the appraisal and its recommendations may be modified and reissued. Certificates will be reviewed and reissued at regular intervals not exceeding five (5) years.

WSAA reserves the right to withdraw this Certificate at any time in its sole and absolute discretion for any reason.

The following information explains a number of very important limits on your ability to rely on the information in this Certificate. Please read it carefully and take it into account when considering the contents of this Certificate.

Any enquiries regarding this Certificate should be directed to the Product Appraisal Manager Phone: 03 8605 7601 email [carl.radford@wsaa.asn.au](mailto:carl.radford@wsaa.asn.au).

### **1.1. Issue of Certificate**

This Certificate has been published and/or prepared by WSAA and nominated Project Manager and peer group of technical specialists (the Publishers).

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**QUALITY AND PRODUCT CERTIFICATIONS**

Copies of the following Quality Certificates are available from WSAA.

**TABLE A1**  
**WEFLO VALVE CO LTD – MANAGEMENT SYSTEMS**

45 Xinghe Road, Lancun Town, Jimo, Qingdao, Shandong, China	
Quality Systems Standard	ISO 9001:2015
Certification Licence No.	1132-2004-AQ-RGC-RvA
Certifying Agency	DNV-GL
First Date of Certification	23 December 2003
Current Date of Certification	23 December 2021
Expiry Date of Certification	23 December 2024

**TABLE A2**  
**WEFLO VALVE CO LTD – PRODUCT CERTIFICATION**

45 Xinghe Road, Lancun Town, Jimo, Qingdao, Shandong, China	
Product Standard/Spec.	AS/NZS 2638.2:2011
Certificate No.	OMK21996
Issuing Certification Body	IAPMO R&T Oceana
First Date of Certification	1 May 2015
Current Date of Certification	18 August 2022
Expiry Date of Certification	30 April 2025



PRODUCT LITERATURE

**DIMAX GATE VALVES  
PN16 RESILIENT SEATED**

Designed and Manufactured to  
AS/NZS 2638.2



**RANGE OVERVIEW**

- Ductile Iron body and bonnet for high strength and impact resistance
- Ductile Iron gate fully encapsulated in EPDM elastomer to ensure drop tight sealing
- Grade 431 stainless steel spindle for high strength and corrosion resistance
- Seal housing incorporates triple O-ring seals and wiper ring for long life operation
- Back seal facility to allow for replacement of seals under full operating pressure
- Fusion bonded polymeric coating for long life corrosion protection
- Straight through full bore to avoid debris traps
- Isolated fasteners for corrosion protection Low operating torques
- Integral cast-in feet for safe and easy storage
- Anticlockwise closing or clockwise closing available
- Anticlockwise closing valves feature a Blue cap with a Black plug
- Clockwise closing valves feature a Red cap with a Red plug
- Key or hand wheel operation

**DESCRIPTION**

The Dimax range of Resilient Seated Gate Valves is designed and manufactured to AS/NZS 2638.2 and AS/NZS 4158. Super light, easy to lift and with low operating torque, operation is fast and efficient.

Designed for use up to 70°C. Where applicable during use for AS 4020 compliance, max temp = 40°C

**GENERAL APPLICATION**

Dimax Resilient Seated Gate Valves are suitable for use with potable water and wastewater in below or above ground applications. Used for the isolation of sections and branches in pipelines.

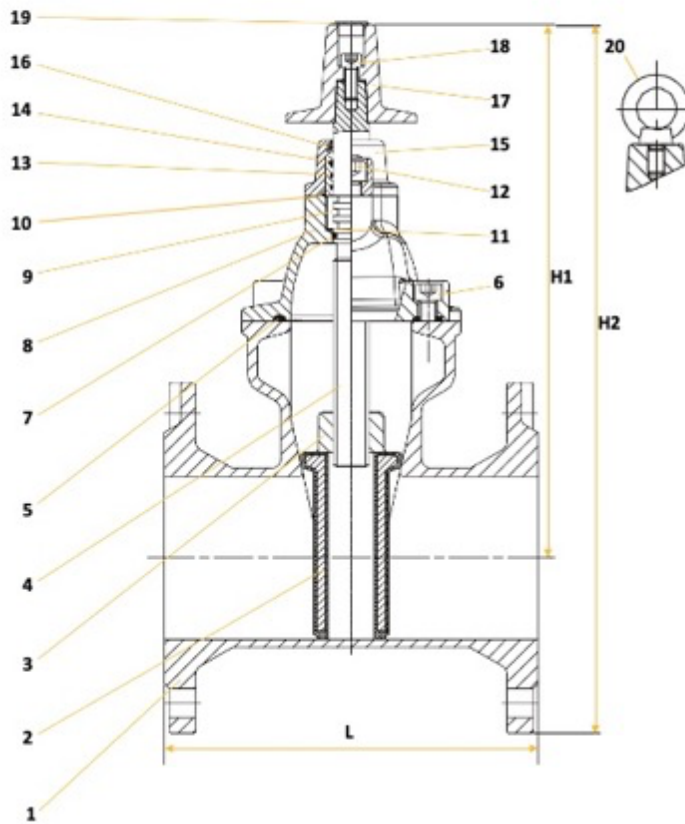
**TECHNICAL DATA**

- Size Range**  
DN 80 –DN 600
- Operation**  
Anti Clockwise Close (Blue Cap)  
Clockwise Close (Red Cap)
- Allowable Operating Pressure**  
1600kPa
- Maximum Temperature**  
Max Design Temperature = 70°C  
AS4020 Temperature = 40°C
- End Connections**  
Flanged to AS 4087, TYTON® socket, spigot
- Coating**  
Fusion Bonded Polymeric Coasting to AS4158



## FLANGED GATE VALVES PN16 RESILIENT SEATED DN80-600

Designed and Manufactured to  
AS/NZS 2638.2



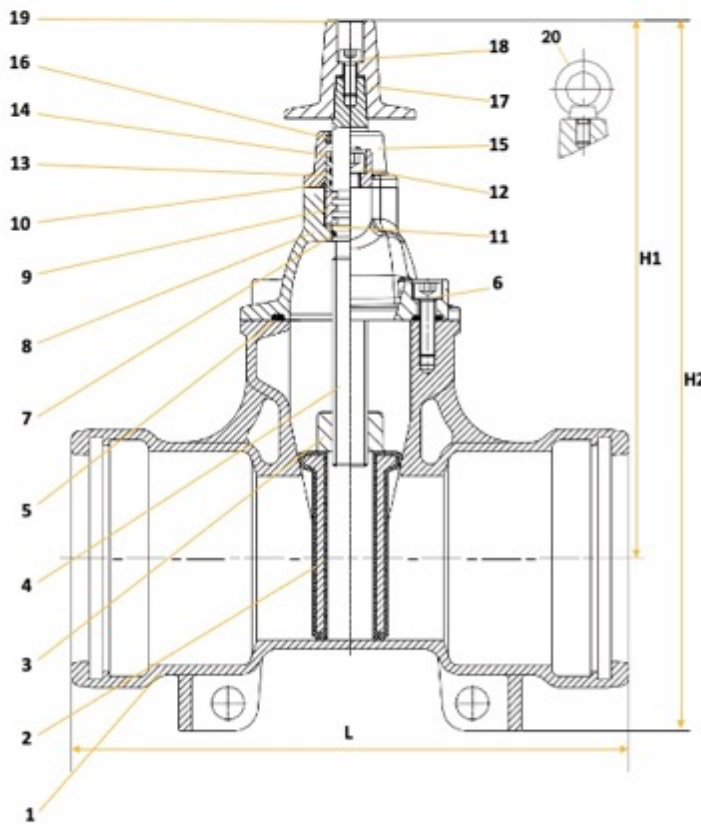
No	Description Material / Standard
1	Body Ductile Iron / 450-10 to ASB31
2	Wedge DI with EPDM Encapsulated
3	Wedge Nut Bronze / C952 10 to AS565
4	Spindle Stainless Steel / 316 to ASTM A276
5	Gasket Synthetic Rubber / EPDM AS1646
6	Socket Screw Stainless Steel / 316 to ASTM A276
7	O-Ring Synthetic Rubber / NBR AS1646
8	Bonnet Ductile Iron / 450-10 to ASB31
9	Thrust Collar Bronze / C952 10 to AS565
10	O-Ring Synthetic Rubber / NBR AS1646
11	Washer Bronze / C952 10 to AS565
12	Socket Screw Stainless Steel / 316 to ASTM A276
13	Gland Bush Bronze / C952 10 to AS565
14	O-Ring Synthetic Rubber / NBR AS1646
15	Gland Ductile Iron / 450-10 to ASB31
16	Dustband Synthetic Rubber / NBR AS1646
17	Spindle Cap / Handwheel Ductile Iron / 450-10 to ASB31
18	Socket Screw Stainless Steel / 316 to ASTM A276
19	Protection Cap LOPE
20	Eye Bolt Stainless Steel / 316 to ASTM A276

NOMINAL SIZE DN	L mm	H1 mm	H2 mm	Weight kg
80	203	330	385	13.5
100	229	335	420	18
150	267	430	565	37
200	292	545	720	57
225	305	660	850	85
250	330	660	855	90.5
300	356	745	970	135
350	381	950	1240	225
375	381	1025	1320	250
400	406	1025	1335	260
450	432	1145	1485	400
500	457	1230	1600	500
600	508	1360	1790	710



## SOCKET GATE VALVES PN16 RESILIENT SEATED DN100-300

Designed and Manufactured to  
AS/NZS 2638.2



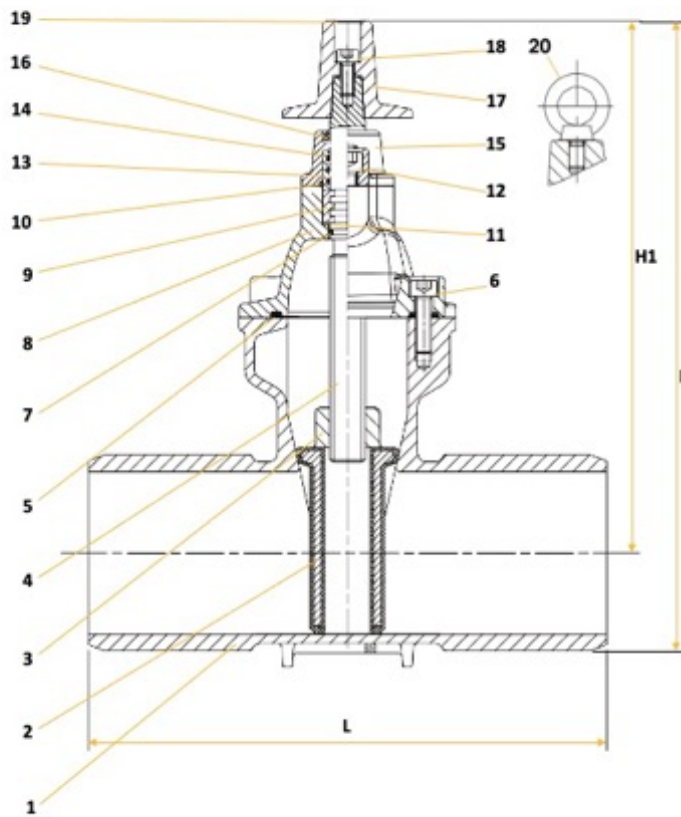
No	Description	Material / Standard
1	Body	Ductile Iron / 450-10 to AS1831
2	Wedge	DI with EPDM Encapsulated
3	Wedge Nut	Bronze / C952 10 to AS1565
4	Spindle	Stainless Steel / 431 to ASTM A276
5	Gasket	Synthetic Rubber / EPDM AS1646
6	Socket Screw	Stainless Steel / 316 to ASTM A276
7	O-Ring	Synthetic Rubber / NBR AS1646
8	Bonnet	Ductile Iron / 450-10 to AS1831
9	Thrust Collar	Bronze / C952 10 to AS1565
10	O-Ring	Synthetic Rubber / NBR AS1646
11	Washer	Bronze / C952 10 to AS1565
12	Socket Screw	Stainless Steel / 316 to ASTM A276
13	Gland Bush	Bronze / C952 10 to AS1565
14	O-Ring	Synthetic Rubber / NBR AS1646
15	Gland	Ductile Iron / 450-10 to AS1831
16	Dustband	Synthetic Rubber / NBR AS1646
17	Spindle Cap / Handwheel	Ductile Iron / 450-10 to AS1831
18	Socket Screw	Stainless Steel / 316 to ASTM A276
19	Protection Cap	LDPE
20	Eye Bolt	Stainless Steel / 316 to ASTM A276

NOMINAL SIZE DN	L mm	H1 mm	H2 mm	Weight kg
100	340	335	445	17
150	370	440	570	32.5
200	450	545	715	57
225	440	660	845	82
250	450	660	880	95
300	485	745	975	135



## SPIGOTED GATE VALVES PN16 RESILIENT SEATED DN100-300

Designed and Manufactured to  
AS/NZS 2638.2



No	Description Material / Standard
1	Body Ductile Iron / 450-10 to ASB31
2	Wedge DI with EPDM Encapsulated
3	Wedge Nut Bronze / C952 10 to AS1565
4	Spindle Stainless Steel / 431to ASTM A276
5	Gasket Synthetic Rubber / EPDM AS1646
6	Socket Screw Stainless Steel / 316 to ASTM A276
7	O-Ring Synthetic Rubber / NBR AS1646
8	Bonnet Ductile Iron / 450-10 to ASB31
9	Thrust Collar Bronze / C952 10 to AS1565
10	O-Ring Synthetic Rubber / NBR AS1646
11	Washer Bronze / C952 10 to AS1565
12	Socket Screw Stainless Steel / 316 to ASTM A276
13	Gland Bush Bronze / C952 10 to AS1565
14	O-Ring Synthetic Rubber / NBR AS1646
15	Gland Ductile Iron / 450-10 to ASB31
16	Dustband Synthetic Rubber / NBR AS1646
17	Spindle Cap / Handwheel Ductile Iron / 450-10 to ASB31
18	Socket Screw Stainless Steel / 316 to ASTM A276
19	Protection Cap LDPE
20	Eye Bolt Stainless Steel / 316 to ASTM A276

NOMINAL SIZE DN	L mm	H1 mm	H2 mm	Weight kg
100	320	335	410	16
150	360	440	530	32
200	420	545	665	55
225	430	660	790	90
250	430	660	805	93
300	450	745	900	135

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### CERTIFICATIONS

AS/NZS 2638.2 – Resilient Seated Gate Valves for Waterworks  
Licence No. WM-021996 OME21996  
AS/NZS 4020 – Testing for use in contact with drinking water

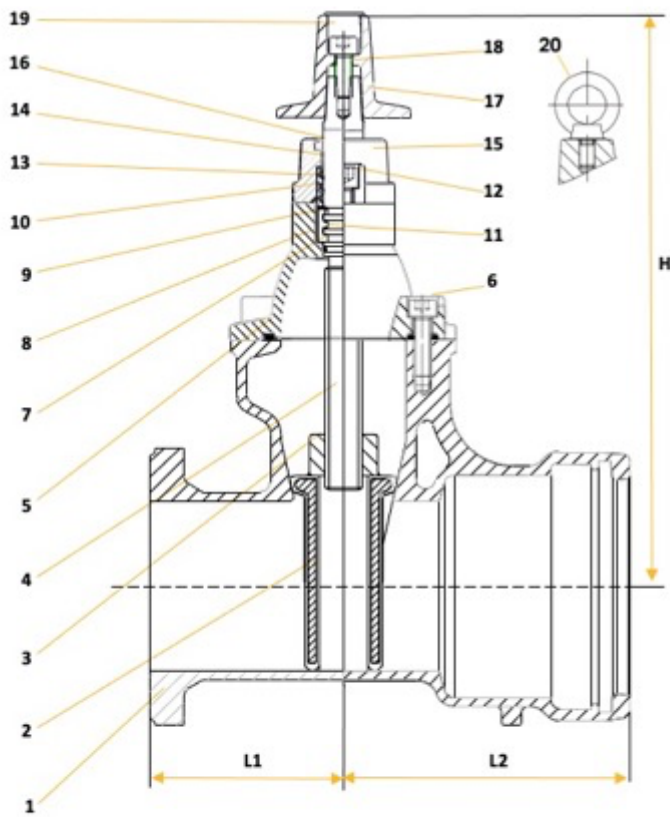


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## FLANGE SOCKET GATE VALVES PN16 RESILIENT SEATED DN100-150

Designed and Manufactured to  
AS/NZS 2638.2



No	Description Material / Standard
1	Body Ductile Iron / 450-10 to AS1831
2	Wedge DI with EPDM Encapsulated
3	Wedge Nut Bronze / C952 10 to AS1565
4	Spindle Stainless Steel / 431 to ASTM A276
5	Gasket Synthetic Rubber / EPDM AS1546
6	Socket Screw Stainless Steel / 316 to ASTM A276
7	O-Ring Synthetic Rubber / NBR AS1546
8	Bonnet Ductile Iron / 450-10 to AS1831
9	Thrust Collar Bronze / C952 10 to AS1565
10	O-Ring Synthetic Rubber / NBR AS1546
11	Washer Bronze / C952 10 to AS1565
12	Socket Screw Stainless Steel / 316 to ASTM A276
13	Gland Bush Bronze / C952 10 to AS1565
14	O-Ring Synthetic Rubber / NBR AS1546
15	Gland Ductile Iron / 450-10 to AS1831
16	Dustband Synthetic Rubber / NBR AS1546
17	Spindle Cap / Handwheel Ductile Iron / 450-10 to AS1831
18	Socket Screw Stainless Steel / 316 to ASTM A276
19	Protection Cap LOPE
20	Eye Bolt Stainless Steel / 316 to ASTM A276

NOMINAL SIZE DN	L1 mm	L2 mm	H mm	Weight kg
100	154.5	170	335	17
150	183.5	185	430	35





## DIMAX BYPASS GATE VALVE PN16 RESILIENT SEATED

Designed and Manufactured to  
AS/ZS 2638.2



### RANGE OVERVIEW

- Matched bypass for faster line filling
- Ductile Iron body and bonnet for high strength and impact resistance
- Ductile iron gate fully encapsulated in EPDM rubber to ensure drop tight seal
- Thermally bonded polymeric coating for long life corrosion protection
- DN 100 / DN 150 bypass valve flange gaskets EPDM
- Bolts, nuts and washers: Grade 316 stainless steel
- Anticlockwise closing or clockwise closing available
- Anticlockwise closing valves feature a Blue cap
- Clockwise closing valves feature a Red cap

### TECHNICAL DATA

- Size Range**  
DN 450 / DN 100 bypass  
DN 500 / DN 150 bypass  
DN 600 / DN 150 bypass
- Operation**  
Anti Clockwise Close (Blue Cap)  
Clockwise Close (Red Cap)
- Allowable Operating Pressure**  
1600kPa
- Maximum Testing Pressure**  
Body - 2400 kPa  
Seat - 1760 kPa
- Maximum Temperature**  
Max Design Temperature = 70°C  
AS4020 Temperature = 40°C
- End Connections**  
Flanged to AS 4087 Fig B5
- Coating**  
Fusion Bonded Polymeric Coating to AS4158

### DESCRIPTION

**Opening** open bypass valve first, before opening main valve  
**Closing** close main valve first followed by bypass valve

The DIMAX Resilient Seated Gate Valve technical data sheet should be read in conjunction with this Bypass data sheet as a source of additional information.

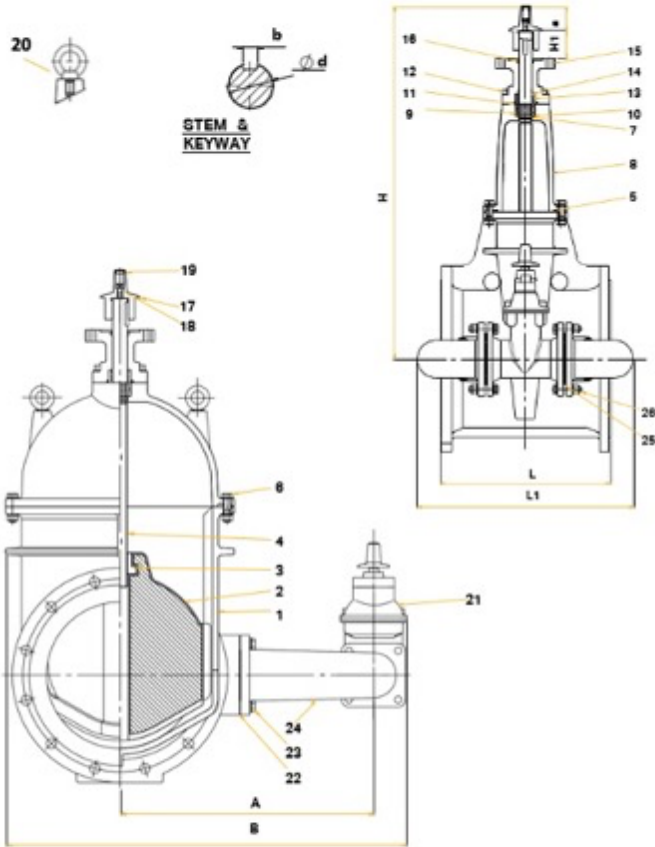
### GENERAL APPLICATION

Used for the isolation of sections and branches in pipelines. A bypass valve is utilised when filling a pipeline to minimise risk of structural damage to its components and/or to reduce operating torque when opening the large valve by equalising pressure across the gate. DIMAX Resilient Seated Gate Valves are suitable for use with drinking water and wastewater, in below or above ground applications.



# DIMAX BYPASS GATE VALVE PN16 RESILIENT SEATED

Designed and Manufactured to  
AS/ZS 2638.2



NOMINAL SIZE DN	BYPASS	A mm	B mm	L mm	L1 mm	H mm	H1 mm	a mm	d mm	b mm	ISO FLANGE
450	100	895	1120	660	640	1145	85	70	45	14	F14/F16
500	150	805	1315	710	675	1230	85	70	45	14	F16
600	150	865	1440	785	675	1360	85	70	45	14	F16

No	Description Material/Standard
1	Body Ductile Iron/450-10 to AS1831
2	Wedge DI with EPDM Encapsulated
3	Wedge Nut Bronze/C95210 to AS1565
4	Spindle Stainless Steel/431 to ASTM A276
5	Gasket Synthetic Rubber/EPDM AS3646
6	Fasteners Stainless Steel/316 to ASTM A276
7	O-Ring Synthetic Rubber/NBR AS3646
8	Bonnet Ductile Iron/450-10 to AS1831
9	Thrust Collar Bronze/C95210 to AS1565
10	Washer Bronze/C95210 to AS1565
11	O-Ring Synthetic Rubber/NBR AS3646
12	Hex Head Set Screw Stainless Steel/316 to ASTM A276
13	Gland Bush Bronze/C95210 to AS1565
14	O-Ring Synthetic Rubber/NBR AS3646
15	ISO Mount/Gland Ductile Iron/450-10 to AS1831
16	Dust Seal Synthetic Rubber/NBR AS3646
17	Spindle Cap Ductile Iron/450-10 to AS1831
18	Socket Screw Stainless Steel/316 to ASTM A276
19	Protection Cap LDPE
20	Eye Bolt Stainless Steel/316 to ASTM A276
21	Bypass Valve 320R Assembly
22	Gasket Synthetic Rubber/EPDM AS3646
23	Fasteners Stainless Steel/316 to ASTM A276
24	Bypass Bend Ductile Iron/450-10 to AS1831
25	Gasket Synthetic Rubber/EPDM AS3646
26	Fasteners Stainless Steel/316 to ASTM A276

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**CERTIFICATIONS**

AS/NZS 2638.2 – Resilient Seated Gate Valves for Waterworks  
Licence No. WM-021996  
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AS/NZS 4020 – Testing for use in contact with drinking water



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## DIMAX OS&Y VALVES PN16 RESILIENT SEATED DN80-300

Designed and Manufactured  
to AS/NZS 2638.2



### RANGE OVERVIEW

Ductile Iron body and bonnet for high strength and impact resistance

Ductile Iron gate fully encapsulated in EPDM elastomer to ensure drop tight sealing

Grade 431 stainless steel spindle for high strength and corrosion resistance

Fusion bonded polymeric coating for long life corrosion protection

Straight through full bore to avoid debris traps

Isolated fasteners for corrosion protection

Anti-friction thrust washer for low operating torques

Integral cast-in feet for safe and easy storage

Handwheel operation

### DESCRIPTION

The Dimax range of OS&Y Ductile Iron Resilient Seated Gate Valves is designed and manufactured to AS/NZS 2638.2 for the isolation of water and waste water in pipelines.

### GENERAL APPLICATION

Dimax OS&Y Resilient Seated Gate Valves are suitable for use with water and waste water for above ground applications.

Rising spindle gate valves are commonly used for fire service applications where a positive indication of open and closed position is necessary.

### TECHNICAL DATA

**Size Range**  
DN80 - DN300

**Allowable Operating Pressures**  
DN80 - DN300 = 1600kPa

**Testing Pressure**  
Body Strength = 2400kPa  
Seat Leakage Pressure = 1760kPa

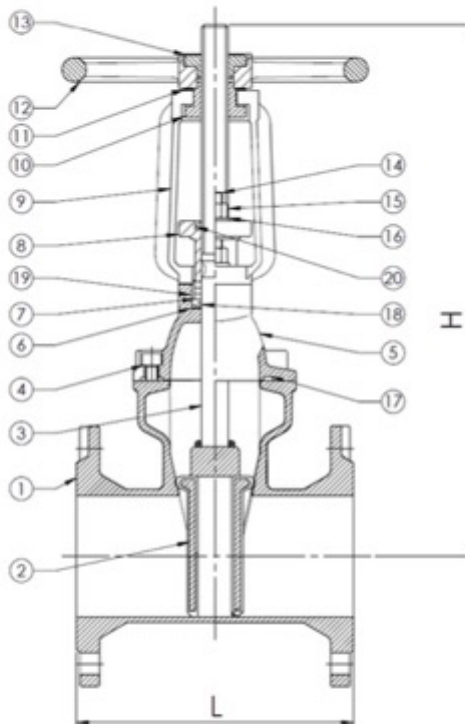
**End Connection**  
Suitable for AS 2129 Table E  
and AS/NZS 4087 PN16 flanges

**Coating**  
Fusion Bonded to AS/NZS 4158



# DIMAX OS&Y VALVES PN16 RESILIENT SEATED DN80-300

Designed and Manufactured  
to AS/NZS 2638.2



NOMINAL SIZE DN	L mm	H mm
80	203	426
100	229	455
150	267	615
200	292	770
250	330	965
300	356	1050

No	Description Material / Standard
1	Body Ductile Iron / 450-10 to AS1831
2	Wedge DI with EPDM Encapsulated
3	Spindle Stainless Steel / 431 to ASTM A276
4	Socket Screw Stainless Steel / 316 to ASM A276
5	Bonnet Ductile Iron / 450-10 to AS1831
6	O-Ring Synthetic Rubber / NBR AS1646
7	O-Ring Synthetic Rubber / NBR AS1646
8	Gland Ductile Iron / 450-10 to AS1831
9	Yoke Ductile Iron / 450-10 to AS1831
10	Stem Nut Bronze / C95210 to AS1565
11	Washer Bronze / C95210 to AS1565
12	Handwheel Ductile Iron / 450-10 to AS1831
13	Handwheel Nut Bronze / C95210 to AS1565
14	Bolt Stainless Steel / 316 to ASTM A276
15	Nut Stainless Steel / 316 to ASTM A276
16	Washer Stainless Steel / 316 to ASTM A276
17	Gasket Synthetic Rubber / EPDM AS1646
18	O-Ring Synthetic Rubber / NBR AS1646
19	Bushing Bronze / C95210 to AS1565
20	Wiper Ring Synthetic Rubber / NBR AS1646

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#### CERTIFICATIONS

AS/NZS 2638.2 – Resilient Seated Gate Valves for Waterworks  
Licence No. WM-021996 CMK21996  
AS/NZS 4020 – Testing for use in contact with drinking water

IAPMO





## DIMAX GATE VALVES PN25 RESILIENT SEATED

Designed and Manufactured  
to AS/NZS 2638.2



### RANGE OVERVIEW

- Ductile iron body and bonnet for high strength and impact resistance
- Ductile iron gate fully encapsulated in EPDM elastomer to ensure drop tight sealing
- Grade 431 stainless steel spindle for high strength and corrosion resistance
- Seal housing incorporates triple O-ring seals and wiper ring for long life operation
- Back seal facility to allow for replacement of seals under full operating pressure
- Fusion bonded polymeric coating for long life corrosion protection
- Straight through full bore to avoid debris traps
- Isolated fasteners for corrosion protection
- Low operating torques
- Integral cast-in feet for safe and easy storage
- Anticlockwise closing or clockwise closing available
- Anticlockwise closing valves feature a Blue cap with a Black plug
- Clockwise closing valves feature a Red cap with a Red plug
- Key or hand wheel operation

### DESCRIPTION

The Dimax range of Resilient Seated Gate Valves is designed and manufactured to AS/NZS 2638.2 and AS/NZS 4158. Super light, easy to lift and with low operating torques, operation is fast and efficient.

### GENERAL APPLICATION

Dimax Resilient Seated Gate Valves are suitable for use with potable water and wastewater in below or above ground applications. Used for the isolation of sections and branches in pipelines.

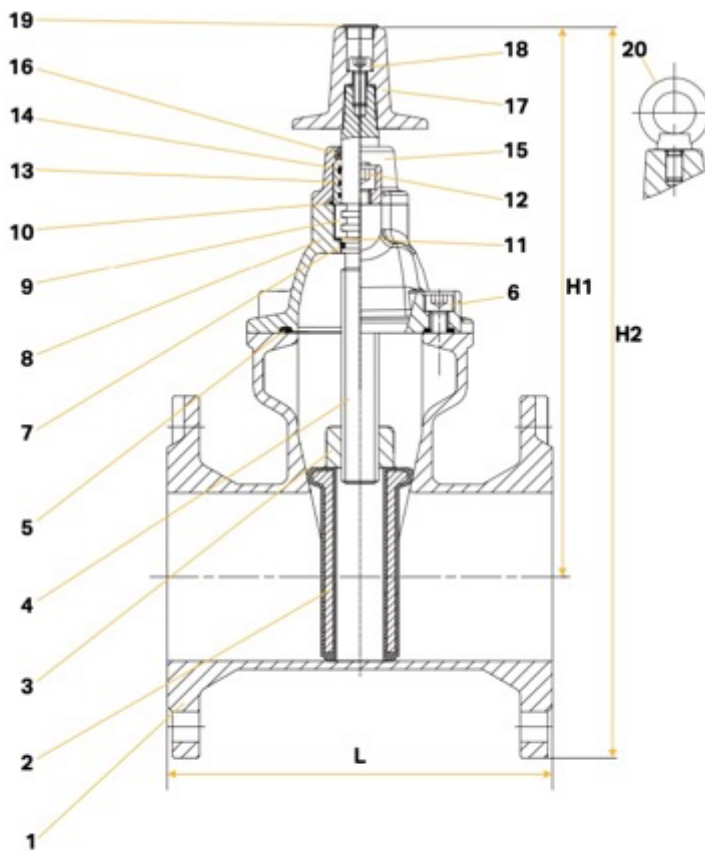
### TECHNICAL DATA

- Size Range**  
DN 80 - DN 300
- Allowable Operating Pressures**  
DN80 - DN300 = 2500kPa
- Maximum Temperature**  
40 °C
- End Connection**  
Flanged to AS/NZS 4087



# FLANGED GATE VALVES PN25 RESILIENT SEATED DN80-300

Designed and Manufactured  
to AS/NZS 2638.2



No	Description Material / Standard
1	Body Ductile Iron / 450-10 to AS1831
2	Wedge DI with EPDM Encapsulated
3	Wedge Nut Bronze / C95210 to AS1565
4	Spindle Stainless Steel / 431 to ASTM A27
5	Gasket Synthetic Rubber EPDM AS1646
6	Socket Screw Stainless Steel / 316 to ASTM A276
7	O-Ring Synthetic Rubber / NBR AS1646
8	Bonnet Ductile Iron / 450-10 to AS1831
9	Thrust Collar Bronze / C95210 to AS1565
10	O-Ring Synthetic Rubber / NBR AS1646
11	Washer Bronze / C95210 to AS1565
12	Socket Screw Stainless Steel / 316 to ASTM A276
13	Gland Bush Bronze / C95210 to AS1565
14	O-Ring Synthetic Rubber / NBR AS1646
15	Gland Ductile Iron / 450-10 to AS1831
16	Dustband Synthetic Rubber / NBR AS1646
17	Spindle Cap / Handwheel Ductile Iron / 450-10 to AS1831
18	Socket Screw Stainless Steel / 316 to ASTM A276
19	Protection Cap LDPE
20	Eye Bolt Stainless Steel / 316 to ASTM A276

NOMINAL SIZE DN	L mm	H1 mm	H2 mm	Weight kg
80	203	310	410	17.5
100	229	335	450	22
150	267	430	585	42
200	292	545	725	65
250	330	660	875	97.5
300	356	745	990	150

#### DISCLAIMER

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Because we are continuously improving our products and services, The Reece Group reserves the right to change specifications without prior notice.

#### CERTIFICATIONS

AS/NZS 2638.2 – Resilient Seated Gate Valves for Waterworks  
Licence No. WM-021996 OMK21996  
AS/NZS 4020 – Testing for use in contact with drinking water



# DIMAX PE TAIL GATE VALE PN16 RESILIENT SEATED

Designed and Manufactured  
to AS/NZS 2638.2 & WSA PS-278



DIMAX PE Tail Resilient Seated Gate Valves are suitable for use in water, sewer and neutral liquid applications in below or above ground applications. Used for the isolation of sections and branches in pipelines.

The DIMAX range of Resilient Seated Gate Valves is designed and manufactured to AS/NZS 2638.2, AS/NZS 4158 and WSA PS-278.

Super light, easy to lift and with low operating torque, operation is fast and efficient.

## RANGE OVERVIEW

Ductile Iron body and bonnet for high strength and impact resistance

Ductile Iron gate fully encapsulated in EPDM elastomer to ensure drop tight sealing

Grade 431 stainless steel spindle for high strength and corrosion resistance

Seal housing incorporates triple O-ring seals and wiper ring for long life operation

Back seal facility to allow for replacement of seals under full operating pressure

Fusion bonded polymeric coating for long life corrosion protection

Straight through full bore to avoid debris traps

Isolated fasteners for corrosion protection

Low operating torques

Black PE100 SDR11 Tails

Anticlockwise closing or clockwise closing available

Key or hand wheel operation

## TECHNICAL DATA

**Size Range**  
DN100 – DN150

**Operation**  
Anti Clockwise Close (Blue Cap)  
Clockwise Close (Red Cap)

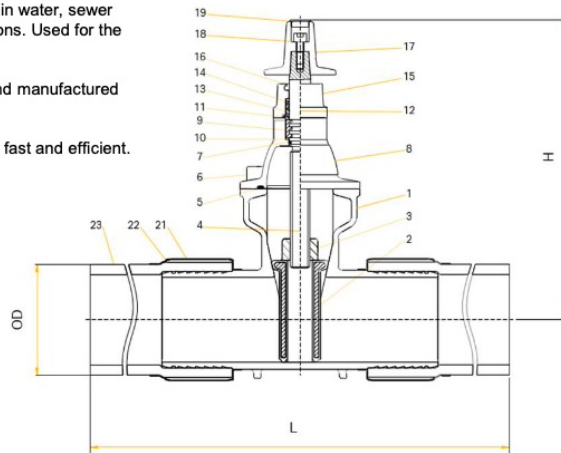
**Allowable Operating Pressure**  
1600kPa

**Maximum Temperature\***  
Max Design Temperature = 70°C  
AS/NZS 4020 Temperature = 40°C

**End Connections**  
PE100 SDR11

**Coating**  
Fusion Bonded Polymeric Coating to AS/NZS 4158

*\*Note: Always observe pipe material recommended operating temperatures*



No	Description Material / Standard	No	Description Material / Standard
1	Body SGI Grade 450-10	13	Gland Bush Bronze - Grade C95210
2	Wedge SGI Grade 450-10/EPDM Coated	14	O-Ring NBR Rubber
3	Wedge Nut Bronze - Grade C95210	15	Gland SGI Grade 450-10
4	Spindle 431 Stainless Steel	16	Dust Seal NBR Rubber
5	Gasket EPDM Rubber	17	Spindle Cap SGI Grade 450-10
6	Socket Screw 316 Stainless Steel	18	Socket Screw 316 Stainless Steel
7	O-Ring NBR Rubber	19	Protection Cap LDPE
8	Bonnet SGI Grade 450-10	20	Eye Bolt 316 Stainless Steel
9	Thrust Collar Bronze - Grade C95210	21	Sleeve 304 Stainless Steel
10	Washer Brass	22	Shrink Film Plastic
11	O-Ring NBR Rubber	23	PE Pipe PE100 - SDR11 - Black
12	Socket Screw 316 Stainless Steel		

NOMINAL SIZE DN	OD	L	H	Weight
		mm	mm	Kg
100	125	920	330	23
150	180	950	425	48

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## DESIGNED AND MANUFACTURED TO

AS/NZS 2638.2 - Gate Valves for Waterworks Purposes - Part 2: Resilient Seated  
AS/NZS 4158 - Thermal-bonded polymeric coatings on valves and fittings for water industry purposes  
AS/NZS 4020 - Testing of products for use in contact with drinking water  
WSA PS-278 - Gate Valves, Resilient Seated, with Integral Polyethylene (PE) Ends for Pressure Applications - Water Supply and Sewerage

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