



Viega GmbH & Co. KG

PRODUCT APPRAISAL REPORT 1811 Issue 2

Geopress K Plastics Fittings for PE Pipe

AS/NZS 4129:2020 Fittings for polyethylene (PE) pipes for pressure applications

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Peer Reviewers

Name/Title	Organisation	Date
Product Appraisal Technical Advisory Group	WSAA	20 August 2019
WSAA Expert Panel	WSAA	20 August 2019
Peter Pittard, WSAA Consultant	WSAA	30 July 2019
Carl Radford, Product Appraisal Manager	WSAA	21 August 2019
Peter Pittard, WSAA Consultant	WSAA	29 August 2023
Carl Radford, Product Appraisal Manager	WSAA	31 August 2023

Overview of WSAA

The Water Services Association of Australia (WSAA) is the peak industry body representing the urban water industry. Our members provide water and sewerage services to over 20 million customers in Australia and New Zealand and many of Australia's largest industrial and commercial enterprises.

Based around our vision of 'customer driven, enriching life', WSAA facilitates collaboration, knowledge sharing, networking and cooperation within the urban water industry. We are proud of the collegiate attitude of our members which has led to industry-wide approaches to national water issues.

WSAA can demonstrate success in the standardisation of industry performance monitoring and benchmarking, as well as many research outcomes of national significance. The WSAA Executive retains strong links with policy makers and legislative bodies and their influencers, to monitor emerging issues of importance to the urban water industry.

WSAA was formed in 1995 as a non-profit organisation to foster the exchange of information between industry, government and the community, and to promote sustainable water resource management.

The urban water industry is committed to anchoring its services to customers' values, and to enrich communities where water services have broad economic, environmental and social values. In line with this our main activities focus on four areas:

1. influencing national and state policies on the provision of urban water services and sustainable water resource management
2. promoting debate on environmentally sustainable development and management of water resources and the community health requirements of public water supplies
3. improving industry performance and establishing benchmarks and industry leading practices for water service processes; and
4. fostering the exchange of information on education, training, research, water and wastewater management and treatment and other matters of common interest.

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1 EXECUTIVE SUMMARY

Viega GmbH & Co KG is a family-owned company with its origins dating back to 1899 in Germany and is one of the world's leading companies providing drinking water management systems in buildings. The company manufactures and supplies products for a wide range of sectors including building construction, industrial plant construction, shipbuilding and water and gas utilities.

Viega Pty Ltd, located in Macquarie Park NSW, is the Australian based sales and distribution arm of the Company.

This appraisal is for a range of Geopress K plastics fittings and tapping valves for use with PN16 PE100 pipe manufactured to AS/NZS 4129:2020 *Fittings for polyethylene (PE) pipes for pressure*.

This issue 2 is to advise of some minor design changes to the Geopress K joint to include an EPDM seal and a change of colour of the clamping ring. Quality certifications have also been updated.

The fittings range consists of tees, elbows, and couplings in sizes DN 25, DN 32, DN 40, DN 50 and DN 63 and under pressure tapping valves in sizes DN 63, DN 90, DN 110, DN 125, DN 140, DN 160, DN 180, DN 200 and DN 225. The under pressure tapping valves consist of a tapping band with an integral valve.

The fittings within the range all utilise a unique Geopress K press jointing system for leak tight connection to PE pipe without the need to rely on elastomers. The pipe is pressed on to the support sleeve of the connection joint with a battery-operated press gun to provide internal sealing and a high tensile connection. Only SDR 11 PN16 PE100 pipes are suitable for this jointing system.

Viega GmbH & Co KG has a quality management system complying with ISO 9001:2015.

The fittings and tapping tees have ISO Type 5 StandardsMark Product Certification to AS/NZS 4129:2020 *Fittings for polyethylene (PE) pipes for pressure*.

This Appraisal has determined that Viega Geopress K plastics fittings for use with PE100 pipe, as detailed in Section 3, comply with the requirements of WSA PS 208 – *Plastics Fittings for Pressure Applications with PE Pipe – Drinking Water, Non-Drinking Water Supply and Sewerage* and WSA PS 327 *Tapping Bands, Mechanical, for use with Polyethylene (PE) Mains for Pressure Applications – Drinking Water and Non-Drinking Water Supply* and are considered as 'fit for purpose'.

1.1 Recommendations

It is recommended that WSAA members, subject to any specific requirements of the member, accept or authorise the Viega range of plastics fittings and tapping valves, as detailed in this report, for use with PE100 water supply and sewerage pipelines, provided they are installed in accordance with WSAA Codes and the manufacturer's requirements.

2 THE APPLICANT

The applicant is Viega GmbH & Co KG.

2.1 The Supplier

Viega Pty Ltd, located in Macquarie Park NSW, is the Australian based sales and distribution arm of the Company.

2.2 The Manufacturer

Viega GmbH & Co KG is a family-owned company with its origins dating back to 1899 in Germany and is now an international market leader in the installation technology sector with

almost 5000 employees in 10 locations throughout the world. The company manufactures and supplies products for a wide range of sectors including building construction, industrial plant construction, shipbuilding and water and gas utilities.

More information is available at the following link: www.viega.com/en/homepage.html

3 THE PRODUCT

The Viega range of Geopress K plastics fittings and tapping valves for use with PN16 PE100 pipe consists of tees, elbows, couplings and under pressure tapping valves as summarised in Table 1. Further details are included in Appendix A.

TABLE 1 GEOPRESS K PE FITTINGS RANGE

DN	Elbow 90 & 45	Equal Tee	Coupling	Adaptors	Tapping Valve
25	✓	✓	✓	✓	
32	✓	✓	✓	✓	
40	✓	✓	✓	✓	
50	✓	✓	✓	✓	
63	✓	✓	✓	✓	✓
90					✓
110					✓
125					✓
140					✓
160					✓
180					✓
200					✓
225					✓

The fittings within the range all utilise a unique press joining system for leak tight connection to the PE pipe without the need to rely on elastomers. The pipe is pressed on to the support sleeve of the joint with a battery-operated press gun to provide internal sealing and a high tensile connection. Only SDR 11 PN16 PE100 pipes are suitable for this joining system.



FIGURE 1 PRESS JOINT

The Geopress K fittings are equipped with a window on the joint to enable verification of the insertion depth of the PE pipe. After pressing, the window is closed and the green clamping ring on the outside of the pipe becomes visible, indicating that the joint was correctly pressed.



FIGURE 2 GEOPRESS K JOINT DETAILS

The fittings are moulded from Polyamide 12 GF50.

The design of the Geopress K joint design has recently been amended to incorporate an EPDM internal sealing element. The seal has been incorporated into the design to provide capability of the fitting to be used with hydrogen in gas applications. Whilst the EPDM seal is essentially redundant for water applications the moulded components are common for both gas and water versions. Nevertheless, the seal does provide an additional level of safety for use with water.

A change in colour of the clamping ring from lime green to blue has also been incorporated into the fittings for better identification. The range of fittings for gas applications will incorporate a yellow clamping ring.

The joints are also equipped with a Smart Connect Feature. The Smart Connect Feature is a safety technology that ensures that the press connector is guaranteed to be leaky in an unpressed state. In this way, inadvertently unpressed connections are noticed immediately when filling the system.



FIGURE 3 SMART CONNECT FEATURE

The under pressure tapping valves consist of a tapping band with an integral valve and in-built cutter that allows for under pressure tapping and also provides a subsequent shut off facility for the house service connection. The outlet connection accommodates Geopress K connecting pieces that allow for PE service lines to be fitted utilising the press jointing method.



FIGURE 4 GEOPRESS K TAPPING VALVE

4 SCOPE OF THE APPRAISAL

This appraisal includes a range of plastics fittings and tapping valves for use with PE pipes as detailed in Section 3.

5 APPRAISAL CRITERIA

5.1 Quality Assurance Requirements

The WSAA Product Appraisal Technical Advisory Group accepts plastics fittings and tapping bands for use with PE mains manufactured in compliance with AS/NZS 4129:2020 *Fittings for polyethylene (PE) pipes for pressure applications* and duly certified by means of an ISO Type 5 product certification scheme undertaken by a JAS-ANZ accredited Conformity Assessment Body (CAB) or by an international accreditation system recognised by JAS-ANZ.

The manufacturer is generally expected to have a production management and control system that has been duly accredited in accordance with AS/NZS ISO 9001 as a prerequisite to undergoing a product certification audit.

The ISO Type 5 Product Certification Scheme shall meet the criteria described in WSA TN-08.

5.2 Performance Requirements

Viega Geopress K plastics fittings and tapping valves have been appraised for compliance with AS/NZS 4129.

Appraisal criteria are also determined by the WSAA Product Appraisal Technical Advisory Group and regularly reviewed to ensure that the criteria reflect the requirements of WSAA members.

The following Product Specifications are also relevant to this application:

WSA PS 208 – *Plastics Fittings for Pressure Applications with PE Pipe – Drinking Water, Non-Drinking Water Supply.*

WSA PS 327 *Tapping Bands, Mechanical, for use with Polyethylene (PE) Mains for Pressure Applications – Drinking Water and Non-Drinking Water Supply.*

A copy of the Product Specifications is available at the following link:

<https://www.wsaa.asn.au/shop/product/60961>

6 COMPLIANCE WITH APPRAISAL CRITERIA

6.1 Compliance with Quality Assurance Requirements

Viega has submitted the following quality certificates:

- ISO 9001:2015 Certificate of Registration No. 535734 QM15 issued to Viega Holding GmbH & Co KG by DQS GmbH.
- AS/NZS 4129:2020 ISO Type 5 StandardsMark Product Certification Licence No. SMK26451 issued to Viega GmbH & Co KG by SAI Global.

Copies of the Quality Assurance and Product Certification licences have been included in Appendix B and are also available from WSAA.

6.2 Compliance with Performance Requirements

6.2.1 Materials

The fittings and tapping bands are moulded from Polyamide 12 GF50. A test report has been submitted for testing to ISO 9080 that has determined 97.5% LPL of 21.07MPa for the material. This complies with the requirements of ISO 17885 that nominates an MRS of 20 MPa for PA12 GF50.

The copper alloy components are manufactured from lead-free silicon brasses. CC246E is utilised in the adaptors and Ecobrass (C69300) is utilised for the tapping valve components. Material test reports have been submitted to demonstrate compliance with the specifications and also dezincification resistance test reports for the C69300 material. DZR testing is not required for CC246E material as the zinc content is less than 15%.

Both copper alloys meet the lead-free requirements of NSF/ANSI 372.

6.2.2 Performance testing

Test reports completed by MPA NRW (DAkks Accreditation No. D-PL-11142-01-01) have been submitted to demonstrate compliance of the redesigned Geopress K fittings to the performance requirements of AS/NZS 4129:2020. These tests include a body fitting test and tests on assembled joints to demonstrate compliance to leak-tightness under internal pressure for both short term and long term, leak-tightness under negative pressure, leak-tightness under internal pressure when the joint is subjected to bending and resistance to pull out.

Test reports conducted by Prove Standards & Engineering Pty Ltd have been submitted to demonstrate compliance of the Geopress K tapping valves to the requirements of AS/NZS 4129:2020. The report includes tests on assembled saddles to demonstrate compliance to leak-tightness under internal pressure for both short term and long term at nominated various pressures and temperatures, leak-tightness under negative pressure, resistance to pressure during application of a bending moment to the branch, resistance to rotational sliding on the pipe and resistance to axial sliding on the pipe.

Test reports completed by Prove Standards & Engineering Pty Ltd have also been submitted to demonstrate compliance of the valve component of the tapping valve to the performance requirements of WMTS 012 *In-line valves for use in plumbing water supply systems*. These tests include a torque test and hydraulic strength test.

6.2.3 Effect on water

AS/NZS 4129 requires compliance with AS/NZS 4020.

Viega has submitted copies of the following reports:

- Geopress K Coupling: Eurofins ams AS/NZS 4020:2005 Report No.1812235 dated 2nd August 2018. Revised testing is currently in progress.
- Geopress K Tapping Valve: Eurofins ams AS/NZS 4020:2005 Report No 1814867 dated 22nd August 2018. Revised testing is currently in progress.
- EPDM O-ring: Eurofins ams AS/NZS 4020:2018 Amd 1 Report No. AAN40097 dated 19th January 2021 to assess NDMA resistance for organic materials.

7 FITTING INSTRUCTIONS, TRAINING AND INSTALLATION

A comprehensive range of catalogues including Instructions for Use manuals are available from Viega or WSAA.

8 PRODUCT MARKING

Viega fittings and packaging are marked in accordance with the requirements of AS/NZS 4129 as per the following:

- Manufacturer's Name: Viega
- Batch Code: Traceability bar code on each product
- Nominal Size: e.g., d25
- Classification: PN 16
- Material: PA12 GF50

- The standard number: AS/NZS 4129
- Standards Mark symbol – |>>>>|)
- Licence Number: SMK26451

9 PACKAGING AND TRANSPORTATION

The fittings are packed into plastic bags and cardboard boxes.

10 PRODUCT WARRANTY

The products are covered by the normal commercial and legal requirements of the *Competition and Consumer Act 2010 (Cth)*, which covers manufacture to the relevant standard, and details of Viega's warranty is included in their terms and conditions of sale.

11 WATER AGENCY EXPERIENCE WITH THE PRODUCT OR FIELD TESTING REPORT

A successful installation demonstration of a DN 200 tapping valve was conducted in conjunction with Sydney Water in June 2019.

12 OUTCOMES OF EXPERT PANEL PRODUCT REVIEW

There are no outstanding issues.

13 FUTURE WORKS

No future work has been identified.

14 DISCLAIMER

This Product Appraisal Report (Report) is issued by the Water Services Association of Australia Limited on the understanding that:

This Report applies to the product(s) as submitted. Any changes to the product(s) either minor or major shall void this Report.

To maintain the recommendations of this Report any such changes shall be detailed and notified to the Product Appraisal Manager for consideration and review of the Report and appropriate action. Appraisals and their recommendations will be the subject of continuous review dependent upon the satisfactory performance of products.

WSAA reserves the right to undertake random audits of product manufacture and installation. Where products fail to maintain appraised performance requirements the appraisal and its recommendations may be modified and reissued. Appraisal reports will be reviewed and reissued at regular intervals not exceeding five (5) years.

The following information explains a number of very important limits on your ability to rely on the information in this Report. Please read it carefully and take it into account when considering the contents of this Report.

Any enquiries regarding this report should be directed to the Program Manager, Carl Radford, Phone: 03 8605 7601 email carl.radford@wsaa.asn.au.

14.1 Issue of Report

This Report has been published and/or prepared by the Water Services Association of Australia Limited and nominated Project Manager and peer group of technical specialists (the Publishers).

The Report has been prepared for use within Australia only by technical specialists that have expertise in the function of products such as those appraised in the Report (the Recipients).

By accepting this Report, the Recipient acknowledges and represents to the Publisher(s) and each person involved in the preparation of the Report that the Recipient has understood and accepted the terms of this Disclaimer.

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The information and any recommendation contained (expressly or by implication) in this Report are provided in good faith (and subject to the limitations noted in this Report). However, you should treat the information as indicative only. You should not rely on that information or any such recommendation except to the extent that you reach an agreement to the contrary with the Publisher(s).

This Report does not contain all information that a person might require for the purposes of assessing any product discussed or appraised within it (Product). The product appraisal criteria used in preparing this Report may not address all relevant aspects of the Product.

Recipients should seek independent evidence of any matter which is material to their decisions in connection with an assessment of the Product and consult their own advisers for any technical information required. Any decision to use the Product should take into account the reliability of that independent evidence obtained by the Recipient regarding the Product.

Recipients should also independently verify and assess the appropriateness of any recommendation in the Report, especially given that any recommendation will not take into account a Recipient's particular needs or circumstances.

WSAA has not evaluated the extent of the product liability and professional indemnity insurance that the provider of the product maintains. Recipients should ensure that they evaluate the allocation of liability for product defects and any professional advice obtained

in relation to the product or its specification including the requirements for product liability and professional indemnity insurance.

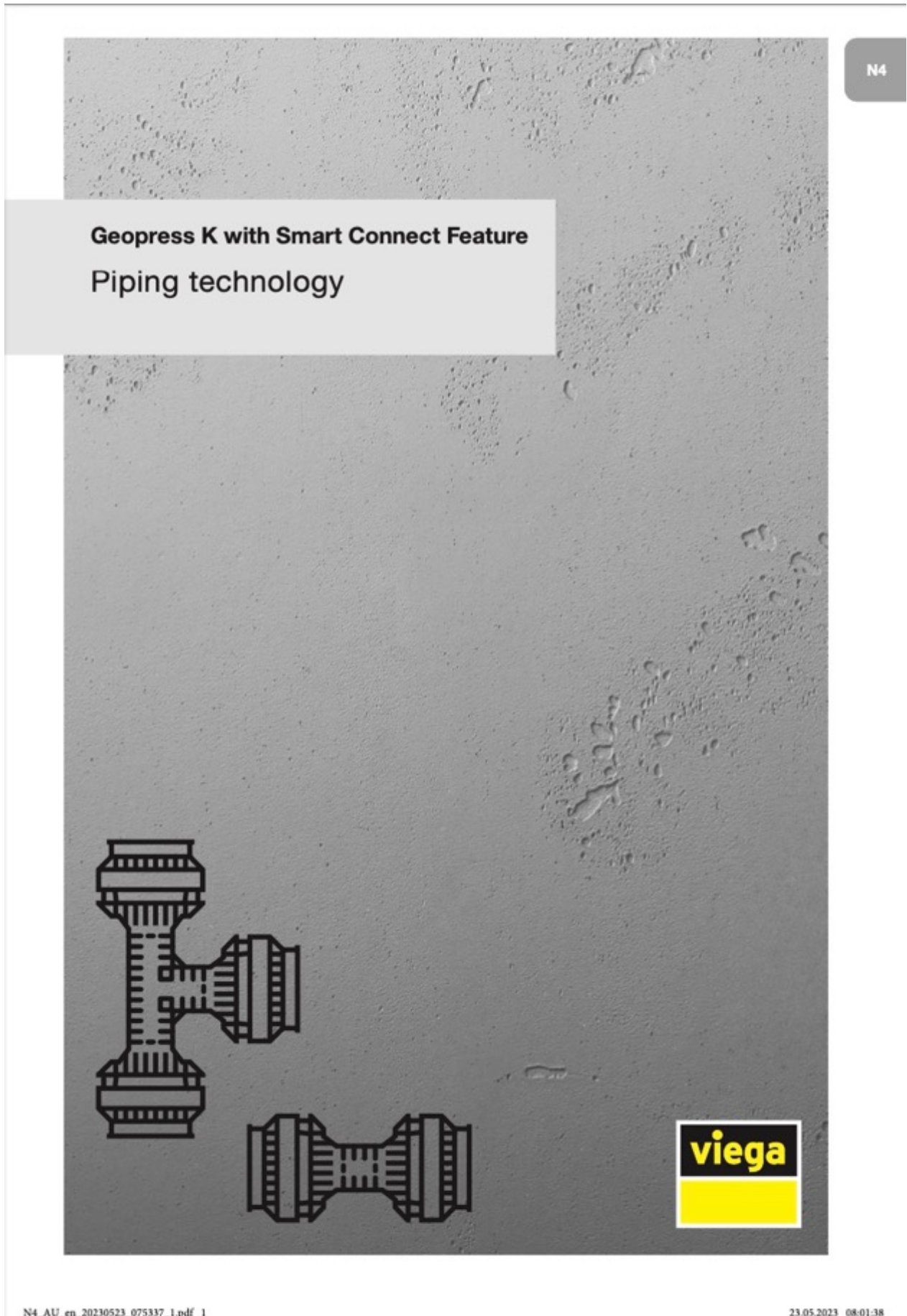
14.3 No Updating

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14.4 No Warranty


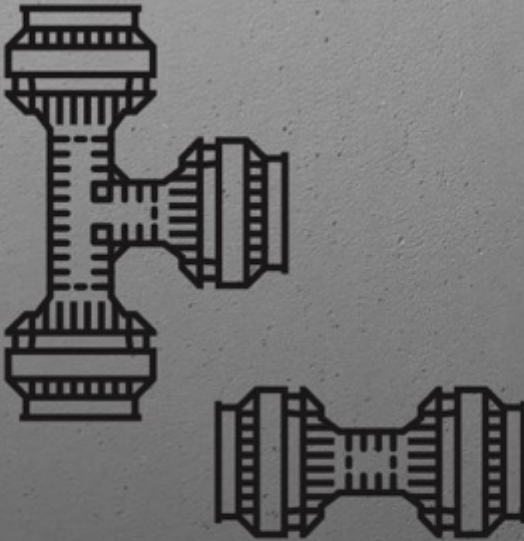
The Publisher(s) do[es] not, in any way, warrant that steps have been taken to verify or audit the accuracy or completeness of the information in this Report, or the accuracy, completeness or reasonableness of any recommendation in this Report.

APPENDIX A – PRODUCT LITERATURE



N4

Geopress K with Smart Connect Feature
Piping technology



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ELBOWS



Geopress K elbow 90° with Smart Connect Feature
 - Plastic
 - Press connectors
Components
 O-ring EPDM
Model 9716TW

d	PU	Article
25	1	821 982
32	1	821 999
40	1	822 002
50	1	822 019
63	1	822 026



Geopress K elbow 45° with Smart Connect Feature
 - Plastic
 - Press connectors
Components
 O-ring EPDM
Model 9726TW

d	PU	Article
32	1	822 842
40	1	822 859
50	1	822 866
63	1	822 873

T-PIECES



Geopress K T-piece
 - Plastic
 - Press connectors
Components
 O-ring EPDM
Model 9718TW

d1	d2	d3	PU	Article
25	25	25	1	822 682
32	32	32	1	822 699
40	40	40	1	822 705
50	50	50	1	822 712
63	63	63	1	822 729

ADAPTER PIECES/ADAPTER ELBOWS



Geopress K adapter with Smart Connect Feature
 - Plastic
 - Silicon bronze threaded connection
 - Press connection, R-thread
Components
 O-ring EPDM, polygon
Model 9711TW

d	R	PU	Article
25	¾	1	821 579
32	1	1	821 586
32	1½	1	821 593
40	1	1	821 609
40	1¼	1	821 623
40	1½	1	821 616
50	1½	1	821 630
63	2	1	821 647



Geopress K adapter with Smart Connect Feature
 - Plastic
 - Silicon bronze threaded connection
 - Press connection, Rp-threads
Components
 O-ring EPDM, polygon
Model 9712TW

d	Rp	PU	Article
25	¾	1	822 170
32	1	1	822 163
40	1¼	1	822 187
50	1½	1	822 194
63	2	1	822 200



Geopress K adapter coupling with Smart Connect Feature
 - for PE-pipe to non-dimensionally stable old PE-pipe, water use
 - Plastic
 - bronze screw fitting
 - Press connection
Components
 O-ring EPDM, polygon
Model 9713.4TW

d1	d2	PU	Article
32	32	1	822 217
40	40	1	822 224
50	50	1	822 231
63	63	1	822 248



Geopress K with Smart Connect Feature **N4**

N4



Geopress K adapter elbow 90° with Smart Connect Feature

- Plastic
- Silicon bronze threaded connection
- Press connection, R-thread

Components
O-ring EPDM, polygon
Model 9714TW

d	R	PU	Article
25	¾	1	822 255
32	1	1	822 262
32	1½	1	822 279
40	1	1	822 286
40	1¼	1	822 293
40	1½	1	822 309
50	1½	1	822 316
63	2	1	822 323



Geopress K adapter elbow 90° with Smart Connect Feature

- Plastic
- Silicon bronze threaded connection
- Press connection, Rp-threads

Components
O-ring EPDM, polygon
Model 9714.2TW

d	Rp	PU	Article
32	1	1	822 378
40	1¼	1	822 385
50	1½	1	822 392
63	2	1	822 408



Geopress K connection elbow with Smart Connect Feature

- Plastic
- Silicon bronze threaded connection
- Press connection, R-thread
- Rotatable through 360°

Components
EPDM sealing element, polygon
Note
Only water use!
Model 9720.1TW

d	R	PU	Article
32	1½	1	822 804
40	1½	1	822 811
50	1½	1	822 828
63	1½	1	822 835

COUPLINGS



Geopress K coupling with Smart Connect Feature

- Plastic
- Press connectors

Components
O-ring EPDM
Model 9715TW

d	PU	Article
25	1	821 890
32	1	821 906
40	1	821 913
50	1	821 920
63	1	821 937



Geopress K repair coupling with Smart Connect Feature

- Plastic
- Press connectors
- Long insertion depth for PE pipe

Components
O-ring EPDM
Model 9715.5TW

d	PU	Article
32	1	821 470
40	1	821 487
50	1	821 494
63	1	821 500

REDUCTIONS



Geopress K reducing coupling with Smart Connect Feature

- Plastic
- Press connectors

Components
O-ring EPDM
Model 9715.2TW

d1	d2	PU	Article
32	25	1	822 477
40	32	1	822 484
50	32	1	822 491
50	40	1	822 507
63	32	1	822 514
63	40	1	822 521
63	50	1	822 538



CAPS

**Geopress K cap with Smart Connect Feature**

- Plastic
- Press connection

Components

O-ring EPDM

Model 9756TW

d	PU	Article	
25	1	822 071	
32	1	822 088	
40	1	822 095	
50	1	822 101	
63	1	822 118	

TAPPING VALVES FOR DRINKING WATER

**Geopress tapping valve**

- for water application with PE-HD pipe in accordance with DIN 8074/8075 and DIN EN 12201, with PE-X pipe in accordance with DIN 16892/16893
- Polyamide-GF, Silicon bronze
- Outlet for Geopress K/Geopress connection pieces
- With operation shut-off

Components

Integrated milling cutter, EPDM sealing element

tested in accordance with DVGW W 336

Model 9690TW

for d	PU	Article	
63	1	772 437	
90	1	772 444	
110	1	772 451	
125	1	772 468	
140	1	772 475	
160	1	772 482	
180	1	772 499	
200	1	772 505	

**Geopress K connection piece with Smart Connect Feature**

- suitable for Geopress tapping valve model 9690TW
- Plastic
- metal adapter
- Press connection, Viega tapping valve connection

Components

Double O-ring seal EPDM

Note

Only water use!

Model 9793TW

d	PU	Article	
25	1	823 078	
32	1	823 085	
40	1	823 092	
50	1	823 108	
63	1	823 115	

**Geopress K connection elbow 90° with Smart Connect Feature**

- suitable for Geopress tapping valve model 9690TW
- Plastic
- metal adapter
- Press connection, Viega tapping valve connection

Components

Double O-ring seal EPDM

Note

Only water use!

Model 9794TW

d	PU	Article	
32	1	823 160	
40	1	823 177	
50	1	823 184	
63	1	823 191	

The Viega product literature is too voluminous to include in this report. Cover pages for the Geopress K Brochure and Instructions for Use for fittings and tapping valves are included in this Appendix. Complete copies are available from Viega or from WSAA.





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Created for the energy supply of tomorrow.



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Press connection technology:
Simple and safe.

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Viega Geopress tapping valves:
A safe service connection right from the start.



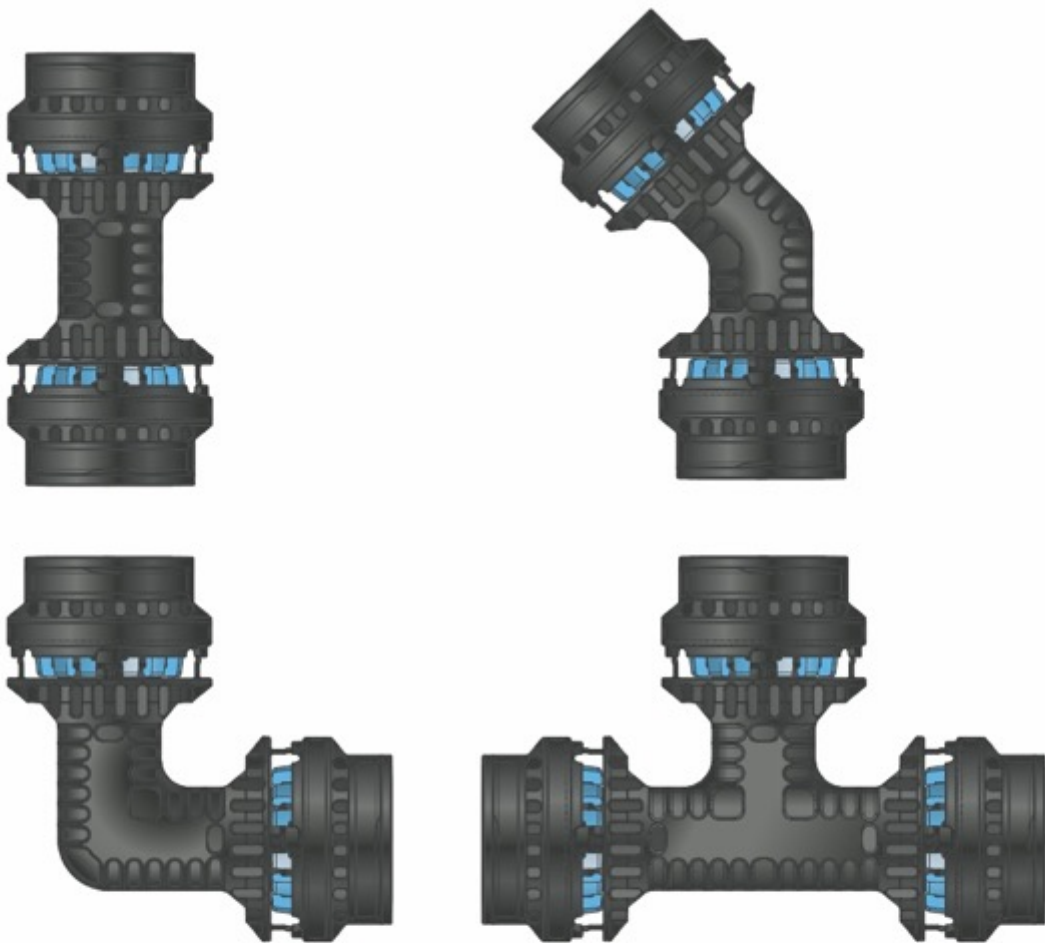
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Viega Pressguns:
Intelligent Press technology that is setting standards.

17

The product range.

Instructions for Use Geopress K



Press connector system made of plastic for underground HDPE pipes

System
Geopress K

Year built (from)
01/2023

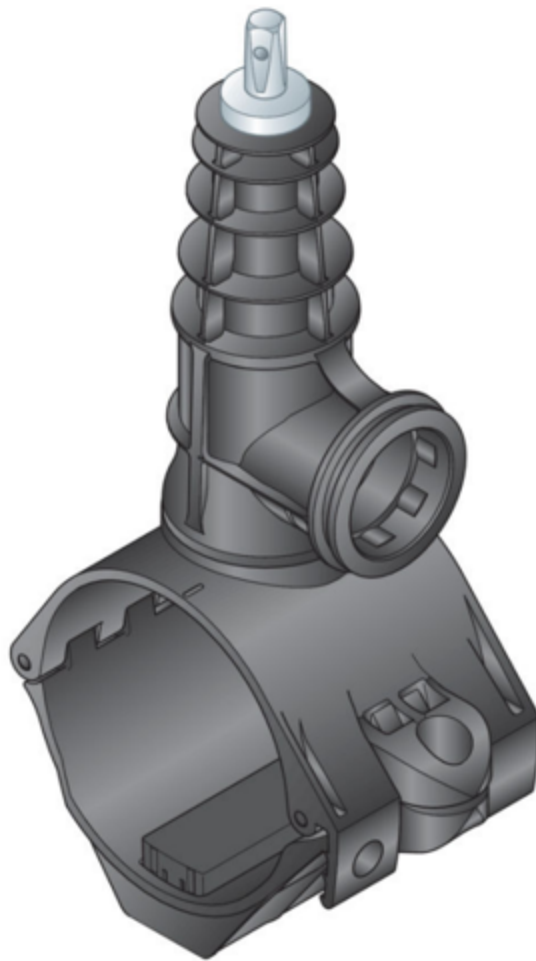




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Instructions for Use
Geopress tapping valve



for water applications

Model
9690TW

Year built (from)
01/2018





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APPENDIX B - QUALITY CERTIFICATIONS

Copies of the following Quality Certificates are available from WSAA.

**TABLE B1
VIEGA HOLDING GMBH & CO KG – MANAGEMENT SYSTEMS**

Viega Platz 1 57439 Attendorn Germany	
Quality Systems Standard	ISO 9001:2015
Certification Licence No.	535734 QM15
Certifying Agency	DQS GmbH
First Date of Certification	20 December 2017
Current Date of Certification	20 December 2021
Expiry Date of Certification	19 December 2023

**TABLE B2
VIEGA GMBH & CO KG – PRODUCT CERTIFICATION**

Viega Platz 1 57428 Attendorn Germany	
Product Standard/Spec.	AS/NZS 4129:2020
Certificate No.	SMK26451
Issuing Certification Body	SAI-Global
First Date of Certification	25 July 2019
Current Date of Certification	3 August 2023
Expiry Date of Certification	24 July 2024



CERTIFICATE

This is to certify that

Viega Holding GmbH & Co. KG

Viega Platz 1
57439 Attendorf
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, production and sales of sanitary- and heating systems

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no.	535734 QM15
Date of revision	2021-12-01
Valid from	2020-12-20
Valid until	2023-12-19
Date of certification	2021-12-01



DQS GmbH

Markus Bleher
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany

1 / 2



**Annex to certificate
Registration No. 535734 QM15**

Viega Holding GmbH & Co. KG

Viega Platz 1
57439 Attendorn
Germany

Location

Scope

535361

**Viega GmbH & Co KG
Bielefelder Straße 94
57368 Lennestadt-Elspe
Germany**

Development and production of sanitary- and heating systems

535740

**Viega Technology GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany**

Development of sanitary- and heating systems

532282

**Viega GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany**

Administration, development and sales of sanitary- and heating systems

535360

**Viega GmbH & Co KG
Zum Langen Acker 7
57439 Attendorn-Ennest
Germany**

Production and sales of sanitary- and heating systems

535363

**Viega GmbH & Co KG
Bernrieder Straße 12
94559 Niederwinkling
Germany**

Production and sales of sanitary- and heating systems

535362

**Viega GmbH & Co KG
Viegastraße 1
99518 Großheringen
Germany**

Production of sanitary- and heating systems

This annex (edition: 2021-12-01) is only valid in connection with the above-mentioned certificate.

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STANDARDSMARK LICENCE

SAI Global hereby grants:

Viega GmbH & Co. KG

Viega Platz 1, Attendorn, Germany

StandardsMark Licence

Manufactured to:

AS/NZS 4129:2020 - Fittings for polyethylene (PE) pipes for pressure applications

"the StandardsMark Licensee" the right to use the STANDARDSMARK as shown below only in respect of the goods described and detailed in the Schedule which are produced by the Licensee or on behalf of the Licensee* and which comply with the appropriate Standard referred to above as from time to time amended. The Licence is granted subject to the rules governing the use of the STANDARDSMARK and the Terms and Conditions for certification and licence. The Licensee covenants to comply with all the Rules and Terms and Conditions.

Licence No: SMK26451

Issued : 3 August 2023

Expires : 24 July 2024

Originally Certified : 25 July 2019

Current Certification : 3 August 2023

Calin Moldovean
President, Business Assurance
SAI Global Assurance



* For details of manufacture, refer to the licensee

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SCHEDULE TO STANDARDSMARK LICENCE

SAI Global hereby grants:

Viega GmbH & Co. KG

Viega Platz 1, Attendorn, Germany

StandardsMark Licence

Manufactured to:

AS/NZS 4129:2020 - Fittings for polyethylene (PE) pipes for pressure applications

Model identification of the goods on which the STANDARDSMARK may be used:

Model Identification	Model Name	Brand Name	Product Description	Product Type	Product Application	Size Classification	Pressure Classification	Joint Type	Date Endorsed
710057	9715	Viega	Geopress K	Coupling	Water	DN25 (25mm)	PN 16	Mechanical	13 May 2021
710064	9715	Viega	Geopress K	Coupling	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
710071	9715	Viega	Geopress K	Coupling	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
710088	9715	Viega	Geopress K	Coupling	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
710151	9715	Viega	Geopress K	Coupling	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
710118	97155	Viega	Geopress K	Repair Coupling	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
710125	97155	Viega	Geopress K	Repair Coupling	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
710132	97155	Viega	Geopress K	Repair Coupling	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
710149	97155	Viega	Geopress K	Repair Coupling	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
710156	97152	Viega	Geopress K	Red Coupling	Water	DN32 (32mm x 25mm)	PN 16	Mechanical	13 May 2021
710163	97152	Viega	Geopress K	Red Coupling	Water	DN40 (40mm x 32mm)	PN 16	Mechanical	13 May 2021
710170	97152	Viega	Geopress K	Red Coupling	Water	DN50 (50mm x 32mm)	PN 16	Mechanical	13 May 2021
710187	97152	Viega	Geopress K	Red Coupling	Water	DN63 (63mm x 40mm)	PN 16	Mechanical	13 May 2021
710194	97152	Viega	Geopress K	Red Coupling	Water	DN63 (63mm x 32mm)	PN 16	Mechanical	13 May 2021
710200	97152	Viega	Geopress K	Red Coupling	Water	DN63 (63mm x 40mm)	PN 16	Mechanical	13 May 2021
710217	9711	Viega	Geopress K	Male Adaptor	Water	DN25 (25mm x 1/2")	PN 16	Mechanical	13 May 2021
710224	9711	Viega	Geopress K	Male Adaptor	Water	DN32 (32mm x 1/2")	PN 16	Mechanical	13 May 2021
710231	9711	Viega	Geopress K	Male Adaptor	Water	DN32 (32mm x 1")	PN 16	Mechanical	13 May 2021
710248	9711	Viega	Geopress K	Male Adaptor	Water	DN52 (52mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710255	9711	Viega	Geopress K	Male Adaptor	Water	DN52 (52mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710262	9711	Viega	Geopress K	Male Adaptor	Water	DN40 (40mm x 1")	PN 16	Mechanical	13 May 2021
710279	9711	Viega	Geopress K	Male Adaptor	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710286	9711	Viega	Geopress K	Male Adaptor	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710293	9711	Viega	Geopress K	Male Adaptor	Water	DN50 (50mm x 1")	PN 16	Mechanical	13 May 2021
710309	9711	Viega	Geopress K	Male Adaptor	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710316	9711	Viega	Geopress K	Male Adaptor	Water	DN60 (60mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710323	9711	Viega	Geopress K	Male Adaptor	Water	DN63 (63mm x 1 1/2")	PN 16	Mechanical	13 May 2021

Licence No: SMK26451

Issued Date: 3 August 2023

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Model Identification	Model Name	Brand Name	Product Description	Product Type	Product Application	Size Classification	Pressure Classification	Joint Type	Date Endorsed
71030	9711	Vega	Geopress K	Male Adaptor	Water	DN33 (63mm x 2")	PN 16	Mechanical	13 May 2021
71034	9712	Vega	Geopress K	Female Adaptor	Water	DN25 (25mm x 1 1/2")	PN 16	Mechanical	13 May 2021
71034	9712	Vega	Geopress K	Female Adaptor	Water	DN32 (32mm x 1")	PN 16	Mechanical	13 May 2021
71061	9712	Vega	Geopress K	Female Adaptor	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
71076	9712	Vega	Geopress K	Female Adaptor	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	13 May 2021
71085	9712	Vega	Geopress K	Female Adaptor	Water	DN60 (50mm x 1 1/2")	PN 16	Mechanical	13 May 2021
71092	9712	Vega	Geopress K	Female Adaptor	Water	DN63 (63mm x 2")	PN 16	Mechanical	13 May 2021
71097	9712	Vega	Geopress K	Red Coupling	Water	DN63 (63mm X 2")	PN 16	Mechanical	13 May 2021
71099	9756	Vega	Geopress K	End Cap	Water	DN25 (25mm)	PN 16	Mechanical	13 May 2021
710705	9756	Vega	Geopress K	End Cap	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
710712	9756	Vega	Geopress K	End Cap	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
710729	9756	Vega	Geopress K	End Cap	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
710736	9756	Vega	Geopress K	End Cap	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
710873	9716	Vega	Geopress K	Elbow 90	Water	DN25 (25mm)	PN 16	Mechanical	13 May 2021
710880	9716	Vega	Geopress K	Elbow 90	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
710897	9716	Vega	Geopress K	Elbow 90	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
710903	9716	Vega	Geopress K	Elbow 90	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
710910	9716	Vega	Geopress K	Elbow 90	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
710927	9714	Vega	Geopress K	Male Elbow 90	Water	DN25 (25mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710934	9714	Vega	Geopress K	Male Elbow 90	Water	DN32 (32mm x 1")	PN 16	Mechanical	13 May 2021
710941	9714	Vega	Geopress K	Male Elbow 90	Water	DN32 (32mm x 1")	PN 16	Mechanical	13 May 2021
710958	9714	Vega	Geopress K	Male Elbow 90	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710965	9714	Vega	Geopress K	Male Elbow 90	Water	DN40 (40mm x 1")	PN 16	Mechanical	13 May 2021
710972	9714	Vega	Geopress K	Male Elbow 90	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710989	9714	Vega	Geopress K	Male Elbow 90	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
710996	9714	Vega	Geopress K	Male Elbow 90	Water	DN50 (50mm x 1")	PN 16	Mechanical	13 May 2021
711009	9714	Vega	Geopress K	Male Elbow 90	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	13 May 2021
711016	9714	Vega	Geopress K	Male Elbow 90	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	13 May 2021
711023	9714	Vega	Geopress K	Male Elbow 90	Water	DN63 (63mm x 1 1/2")	PN 16	Mechanical	13 May 2021
711030	9714	Vega	Geopress K	Male Elbow 90	Water	DN63 (63mm x 2")	PN 16	Mechanical	13 May 2021
711047	97142	Vega	Geopress K	Female Elbow 90	Water	DN32 (32mm x 1")	PN 16	Mechanical	13 May 2021
711054	97142	Vega	Geopress K	Female Elbow 90	Water	DN40 (40mm x 1")	PN 16	Mechanical	13 May 2021
711061	97142	Vega	Geopress K	Female Elbow 90	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
711078	97142	Vega	Geopress K	Female Elbow 90	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	13 May 2021
711085	97142	Vega	Geopress K	Female Elbow 90	Water	DN63 (63mm x 2")	PN 16	Mechanical	13 May 2021
711092	9726	Vega	Geopress K	Elbow 45	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
711108	9726	Vega	Geopress K	Elbow 45	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
711115	9726	Vega	Geopress K	Elbow 45	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
711122	9726	Vega	Geopress K	Elbow 45	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
711139	97262	Vega	Geopress K	Male Elbow 45	Water	DN32 (32mm x 1")	PN 16	Mechanical	13 May 2021
711146	97262	Vega	Geopress K	Male Elbow 45	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	13 May 2021
711153	97262	Vega	Geopress K	Male Elbow 45	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	13 May 2021
711160	97262	Vega	Geopress K	Male Elbow 45	Water	DN63 (63mm x 2")	PN 16	Mechanical	13 May 2021

Licence No: SMK26451

Issued Date: 3 August 2023

This schedule supersedes all previously issued schedules



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SCHEDULE TO STANDARDSMARK LICENCE

Model Identification	Model Name	Brand Name	Product Description	Product Type	Product Application	Size Classification	Pressure Classification	Joint Type	Date Endorsed
711269	9718	Vega	Geopress K	Tee Equal	Water	DN25 (25mm)	PN 16	Mechanical	13 May 2021
711276	9718	Vega	Geopress K	Tee Equal	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
711283	9718	Vega	Geopress K	Tee Equal	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
711290	9718	Vega	Geopress K	Tee Equal	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
711306	9718	Vega	Geopress K	Tee Equal	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
711313	97171	Vega	Geopress K	Male Tee	Water	DN32 (32mm x 1/2")	PN 16	Mechanical	13 May 2021
711320	97171	Vega	Geopress K	Male Tee	Water	DN40 (40mm x 1/2")	PN 16	Mechanical	13 May 2021
711337	97171	Vega	Geopress K	Male Tee	Water	DN50 (50mm x 1/2")	PN 16	Mechanical	13 May 2021
711344	97171	Vega	Geopress K	Male Tee	Water	DN63 (63mm x 1/2")	PN 16	Mechanical	13 May 2021
711351	97171	Vega	Geopress K	Male Tee	Water	DN80 (80mm x 1/2")	PN 16	Mechanical	13 May 2021
767495	97941W	Vega	Geopress K	Valve Adaptor 90 Elbow	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
767501	97941W	Vega	Geopress K	Valve Adaptor 90 Elbow	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
767518	97941W	Vega	Geopress K	Valve Adaptor 90 Elbow	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
767525	97941W	Vega	Geopress K	Valve Adaptor 90 Elbow	Water	DN80 (80mm)	PN 16	Mechanical	13 May 2021
767532	97941W	Vega	Geopress K	Valve Adaptor 45 Elbow	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
767549	97941W	Vega	Geopress K	Valve Adaptor 45 Elbow	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
768140	97937W	Vega	Geopress K	Valve Adaptor	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
768157	97937W	Vega	Geopress K	Valve Adaptor	Water	DN40 (40mm)	PN 16	Mechanical	13 May 2021
768164	97937W	Vega	Geopress K	Valve Adaptor	Water	DN50 (50mm)	PN 16	Mechanical	13 May 2021
768171	97937W	Vega	Geopress K	Valve Adaptor	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
768188	97941W	Vega	Geopress K	Valve Adaptor 90 Elbow	Water	DN32 (32mm)	PN 16	Mechanical	13 May 2021
768296	97941W	Vega	Geopress K	Valve Adaptor 45 Elbow	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
768293	97201W	Vega	Geopress K	Male Elbow 90 R-Thread	Water	DN32 (32mm x 1/2")	PN 16	Mechanical	13 May 2021
768270	97201W	Vega	Geopress K	Male Elbow 90 R-Thread	Water	DN40 (40mm x 1/2")	PN 16	Mechanical	13 May 2021
768287	97201W	Vega	Geopress K	Male Elbow 90 R-Thread	Water	DN50 (50mm x 1/2")	PN 16	Mechanical	13 May 2021
768294	97201W	Vega	Geopress K	Male Elbow 90 R-Thread	Water	DN63 (63mm x 1/2")	PN 16	Mechanical	13 May 2021
768300	97211W	Vega	Geopress K	Male adaptor with G thread	Water	DN32 (32mm x 1/2")	PN 16	Mechanical	13 May 2021
768317	97211W	Vega	Geopress K	Male adaptor with G thread	Water	DN40 (40mm x 1/2")	PN 16	Mechanical	13 May 2021
768324	97211W	Vega	Geopress K	Male adaptor with G thread	Water	DN50 (50mm x 1/2")	PN 16	Mechanical	13 May 2021
768331	97211W	Vega	Geopress K	Male adaptor with G thread	Water	DN63 (63mm x 1/2")	PN 16	Mechanical	13 May 2021
772437	96967W	Vega	Geopress K	Tapping Valve	Water	DN63 (63mm)	PN 16	Mechanical	13 May 2021
772444	96967W	Vega	Geopress K	Tapping Valve	Water	DN80 (80mm)	PN 16	Mechanical	13 May 2021
772451	96967W	Vega	Geopress K	Tapping Valve	Water	DN110 (110mm)	PN 16	Mechanical	13 May 2021
772468	96967W	Vega	Geopress K	Tapping Valve	Water	DN125 (125mm)	PN 16	Mechanical	13 May 2021
772475	96967W	Vega	Geopress K	Tapping Valve	Water	DN140 (140mm)	PN 16	Mechanical	13 May 2021
772482	96967W	Vega	Geopress K	Tapping Valve	Water	DN160 (160mm)	PN 16	Mechanical	13 May 2021
772489	96967W	Vega	Geopress K	Tapping Valve	Water	DN180 (180mm)	PN 16	Mechanical	13 May 2021
772505	96967W	Vega	Geopress K	Tapping Valve	Water	DN200 (200mm)	PN 16	Mechanical	13 May 2021
772512	96967W	Vega	Geopress K	Tapping Valve	Water	DN225 (225mm)	PN 16	Mechanical	13 May 2021
772529	96993	Vega	Geopress K Gas	Geopress K Gas Tapping Valve 63mm	63mm	Geopress K Gas Tapping Valve 63mm	PN 10	Mechanical	28 Jul 2023
772536	96993	Vega	Geopress K Gas	Geopress K Gas Tapping Valve 90mm	90mm	Geopress K Gas Tapping Valve 90mm	PN 10	Mechanical	28 Jul 2023

Licence No: SMK26451

Issued Date: 3 August 2023

This schedule supersedes all previously issued schedules



* For details of manufacture, refer to the licensee

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SCHEDULE TO STANDARDSMARK LICENCE

Model Identification	Model Name	Brand Name	Product Description	Product Type	Product Application	Size Classification	Pressure Classification	Joint Type	Date Endorsed
772543	9690G	Viega	Geopress K Gas	Geopress K Gas Tapping Valve	110mm	Geopress K Gas Tapping Valve 110mm	PN 10	Mechanical	28 Jul 2023
772550	9690G	Viega	Geopress K Gas	Geopress K Gas Tapping Valve	125mm	Geopress K Gas Tapping Valve 125mm	PN 10	Mechanical	28 Jul 2023
772567	9690G	Viega	Geopress K Gas	Geopress K Gas Tapping Valve	140mm	Geopress K Gas Tapping Valve 140mm	PN 10	Mechanical	28 Jul 2023
772574	9690G	Viega	Geopress K Gas	Geopress K Gas Tapping Valve	160mm	Geopress K Gas Tapping Valve 160mm	PN 10	Mechanical	28 Jul 2023
772581	9690G	Viega	Geopress K Gas	Geopress K Gas Tapping Valve	180mm	Geopress K Gas Tapping Valve 180mm	PN 10	Mechanical	28 Jul 2023
772598	9690G	Viega	Geopress K Gas	Geopress K Gas Tapping Valve	200mm	Geopress K Gas Tapping Valve 200mm	PN 10	Mechanical	28 Jul 2023
772604	9690G	Viega	Geopress K Gas	Geopress K Gas Tapping Valve	225mm	Geopress K Gas Tapping Valve 225mm	PN 10	Mechanical	28 Jul 2023
821470	9715.5TW	Viega	Geopress K	Coupling Slip	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023
821487	9715.5TW	Viega	Geopress K	Coupling Slip	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023
821494	9715.5TW	Viega	Geopress K	Coupling Slip	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023
821500	9715.5TW	Viega	Geopress K	Coupling Slip	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023
821517	9715.5G	Viega	Geopress K Gas	Geopress K Gas Coupling Slip	32mm	Geopress K Gas Coupling Slip 32mm	PN 10	Mechanical	28 Jul 2023
821524	9715.5G	Viega	Geopress K Gas	Geopress K Gas Coupling Slip	40mm	Geopress K Gas Coupling Slip 40mm	PN 10	Mechanical	28 Jul 2023
821531	9715.5G	Viega	Geopress K Gas	Geopress K Gas Coupling Slip	50mm	Geopress K Gas Coupling Slip 50mm	PN 10	Mechanical	28 Jul 2023
821548	9715.5G	Viega	Geopress K Gas	Geopress K Gas Coupling Slip	63mm	Geopress K Gas Coupling Slip 63mm	PN 10	Mechanical	28 Jul 2023
821579	9711TW	Viega	Geopress K	Adaptor Male	Water	DN25 (25mm x 1/2")	PN 16	Mechanical	1 Aug 2023
821586	9711TW	Viega	Geopress K	Adaptor Male	Water	DN32 (32mm x 1/2")	PN 16	Mechanical	1 Aug 2023
821593	9711TW	Viega	Geopress K	Adaptor Male	Water	DN32 (32mm x 1/2")	PN 16	Mechanical	1 Aug 2023
821609	9711TW	Viega	Geopress K	Adaptor Male	Water	DN40 (40mm x 1/2")	PN 16	Mechanical	1 Aug 2023
821616	9711TW	Viega	Geopress K	Adaptor Male	Water	DN40 (40mm x 1/2")	PN 16	Mechanical	1 Aug 2023
821623	9711TW	Viega	Geopress K	Adaptor Male	Water	DN40 (40mm x 1/2")	PN 16	Mechanical	1 Aug 2023
821630	9711TW	Viega	Geopress K	Adaptor Male	Water	DN50 (50mm x 1/2")	PN 16	Mechanical	1 Aug 2023
821647	9711TW	Viega	Geopress K	Adaptor Male	Water	DN63 (63mm x 2")	PN 16	Mechanical	1 Aug 2023
821661	9726G	Viega	Geopress K Gas	Geopress K Gas Elbow 45°	32mm	Geopress K Gas Elbow 45° 32mm	PN 10	Mechanical	28 Jul 2023
821678	9726G	Viega	Geopress K Gas	Geopress K Gas Elbow 45°	40mm	Geopress K Gas Elbow 45° 40mm	PN 10	Mechanical	28 Jul 2023
821685	9726G	Viega	Geopress K Gas	Geopress K Gas Elbow 45°	50mm	Geopress K Gas Elbow 45° 50mm	PN 10	Mechanical	28 Jul 2023
821692	9726G	Viega	Geopress K Gas	Geopress K Gas Elbow 45°	63mm	Geopress K Gas Elbow 45° 63mm	PN 10	Mechanical	28 Jul 2023
821852	9711G	Viega	Geopress K Gas	Male Adaptor	Water	DN50 (50mm x 1/2")	PN 10	Mechanical	28 Jul 2023
821869	9711G	Viega	Geopress K Gas	Geopress K Gas Adaptor Male	40mm x 1/2"	Geopress K Gas Adaptor Male 40mm x 1/2"	PN 10	Mechanical	28 Jul 2023
821876	9711G	Viega	Geopress K Gas	Geopress K Gas Adaptor Male	50mm x 1/2"	Geopress K Gas Adaptor Male 50mm x 1/2"	PN 10	Mechanical	28 Jul 2023
821883	9711G	Viega	Geopress K Gas	Geopress K Gas Adaptor Male	63mm x 2"	Geopress K Gas Adaptor Male 63mm x 2"	PN 10	Mechanical	28 Jul 2023
821890	9715TW	Viega	Geopress K	Coupling	Water	DN25 (25mm)	PN 16	Mechanical	1 Aug 2023
821906	9715TW	Viega	Geopress K	Coupling	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023
821913	9715TW	Viega	Geopress K	Coupling	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023

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Model Identification	Model Name	Brand Name	Product Description	Product Type	Product Application	Size Classification	Pressure Classification	Joint Type	Date Endorsed	
82190	9715TW	Viega	Geopress K	Coupling	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023	
82193	9715TW	Viega	Geopress K	Coupling	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023	
82194	9715G	Viega	Geopress K Gas	Geopress K Gas Coupling	Water	32mm	Geopress K Gas Coupling 32mm	PN 10	Mechanical	28 Jul 2023
82195	9715G	Viega	Geopress K Gas	Geopress K Gas Coupling	Water	40mm	Geopress K Gas Coupling 40mm	PN 10	Mechanical	28 Jul 2023
82198	9715G	Viega	Geopress K Gas	Geopress K Gas Coupling	Water	50mm	Geopress K Gas Coupling 50mm	PN 10	Mechanical	28 Jul 2023
82195	9715G	Viega	Geopress K Gas	Geopress K Gas Coupling	Water	63mm	Geopress K Gas Coupling 63mm	PN 10	Mechanical	28 Jul 2023
82196	9716TW	Viega	Geopress K	Elbow 90°	Water	DN25 (25mm)	PN 16	Mechanical	1 Aug 2023	
82199	9716TW	Viega	Geopress K	Elbow 90°	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023	
82202	9716TW	Viega	Geopress K	Elbow 90°	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023	
82203	9716TW	Viega	Geopress K	Elbow 90°	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023	
82206	9716TW	Viega	Geopress K	Elbow 90°	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023	
82203	9716G	Viega	Geopress K Gas	Geopress K Gas Elbow 90°	Water	32mm	Geopress K Gas Elbow 90° 32mm	PN 10	Mechanical	28 Jul 2023
82204	9716G	Viega	Geopress K Gas	Geopress K Gas Elbow 90°	Water	40mm	Geopress K Gas Elbow 90° 40mm	PN 10	Mechanical	28 Jul 2023
82207	9716G	Viega	Geopress K Gas	Geopress K Gas Elbow 90°	Water	50mm	Geopress K Gas Elbow 90° 50mm	PN 10	Mechanical	28 Jul 2023
82204	9716G	Viega	Geopress K Gas	Geopress K Gas Elbow 90°	Water	63mm	Geopress K Gas Elbow 90° 63mm	PN 10	Mechanical	28 Jul 2023
82201	9756TW	Viega	Geopress K	Cap	Water	DN25 (25mm)	PN 16	Mechanical	1 Aug 2023	
82208	9756TW	Viega	Geopress K	Cap	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023	
82206	9756TW	Viega	Geopress K	Cap	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023	
82210	9756TW	Viega	Geopress K	Cap	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023	
82218	9756TW	Viega	Geopress K	Cap	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023	
82215	9756G	Viega	Geopress K Gas	Geopress K Gas Cap	Water	32mm	Geopress K Gas Cap 32mm	PN 10	Mechanical	28 Jul 2023
82213	9756G	Viega	Geopress K Gas	Geopress K Gas Cap	Water	40mm	Geopress K Gas Cap 40mm	PN 10	Mechanical	28 Jul 2023
82214	9756G	Viega	Geopress K Gas	Geopress K Gas Cap	Water	50mm	Geopress K Gas Cap 50mm	PN 10	Mechanical	28 Jul 2023
82216	9756G	Viega	Geopress K Gas	Geopress K Gas Cap	Water	63mm	Geopress K Gas Cap 63mm	PN 10	Mechanical	28 Jul 2023
822163	9712TW	Viega	Geopress K	Adaptor Female	Water	DN32 (32mm x 1")	PN 16	Mechanical	1 Aug 2023	
822170	9712TW	Viega	Geopress K	Adaptor Female	Water	DN25 (25mm x 1/2")	PN 16	Mechanical	1 Aug 2023	
822187	9712TW	Viega	Geopress K	Adaptor Female	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	1 Aug 2023	
822194	9712TW	Viega	Geopress K	Adaptor Female	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	1 Aug 2023	
822200	9712TW	Viega	Geopress K	Adaptor Female	Water	DN63 (63mm x 2")	PN 16	Mechanical	1 Aug 2023	
822217	9713.4TW	Viega	Geopress K	Adaptor coupling	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023	
82224	9713.4TW	Viega	Geopress K	Adaptor coupling	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023	
82231	9713.4TW	Viega	Geopress K	Adaptor coupling	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023	
822248	9713.4TW	Viega	Geopress K	Adaptor coupling	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023	
822255	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN25 (25mm x 1/2")	PN 16	Mechanical	1 Aug 2023	
822262	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN32 (32mm x 1")	PN 16	Mechanical	1 Aug 2023	
822279	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN32 (32mm x 1 1/2")	PN 16	Mechanical	1 Aug 2023	
822286	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN40 (40mm x 1")	PN 16	Mechanical	1 Aug 2023	
822293	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	1 Aug 2023	
822309	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN40 (40mm x 1 1/2")	PN 16	Mechanical	1 Aug 2023	
822316	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN50 (50mm x 1 1/2")	PN 16	Mechanical	1 Aug 2023	
822323	9714TW	Viega	Geopress K	Adaptor Male Elbow 90°	Water	DN63 (63mm x 2")	PN 16	Mechanical	1 Aug 2023	

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Model Identification	Model Name	Brand Name	Product Description	Product Type	Product Application	Size Classification	Pressure Classification	Joint Type	Date Endorsed
822330	9714G	Viega	Geopress K Gas	Geopress K Gas Adaptor Female	32mm x 1"	Geopress K Gas Adaptor Female 32mm x 1"	PN 10	Mechanical	28 Jul 2023
822347	9714G	Viega	Geopress K Gas	Geopress K Gas Adaptor Female	40mm x 1½"	Geopress K Gas Adaptor Female 40mm x 1½"	PN 10	Mechanical	28 Jul 2023
822354	9714G	Viega	Geopress K Gas	Geopress K Gas Adaptor Female	50mm x 1½"	Geopress K Gas Adaptor Female 50mm x 1½"	PN 10	Mechanical	28 Jul 2023
822361	9714G	Viega	Geopress K Gas	Geopress K Gas Adaptor Female	63mm x 2"	Geopress K Gas Adaptor Female 63mm x 2"	PN 10	Mechanical	28 Jul 2023
822378	9714.2TW	Viega	Geopress K	Adaptor Female Elbow 90°	Water	DN32 (32mm x 1")	PN 16	Mechanical	1 Aug 2023
822385	9714.2TW	Viega	Geopress K	Adaptor Female Elbow 90°	Water	DN40 (40mm x 1½")	PN 16	Mechanical	1 Aug 2023
822392	9714.2TW	Viega	Geopress K	Adaptor Female Elbow 90°	Water	DN50 (50mm x 1½")	PN 16	Mechanical	1 Aug 2023
822408	9714.2TW	Viega	Geopress K	Adaptor Female Elbow 90°	Water	DN63 (63mm x 2")	PN 16	Mechanical	1 Aug 2023
822477	9715.2TW	Viega	Geopress K	Coupling Reducer	Water	DN32 (32mm x 32mm)	PN 16	Mechanical	1 Aug 2023
822484	9715.2TW	Viega	Geopress K	Coupling Reducer	Water	DN40 (40mm x 32mm)	PN 16	Mechanical	1 Aug 2023
822491	9715.2TW	Viega	Geopress K	Coupling Reducer	Water	DN50 (50mm x 32mm)	PN 16	Mechanical	1 Aug 2023
822507	9715.2TW	Viega	Geopress K	Coupling Reducer	Water	DN63 (63mm x 40mm)	PN 16	Mechanical	1 Aug 2023
822514	9715.2TW	Viega	Geopress K	Coupling Reducer	Water	DN63 (63mm x 32mm)	PN 16	Mechanical	1 Aug 2023
822521	9715.2TW	Viega	Geopress K	Coupling Reducer	Water	DN63 (63mm x 50mm)	PN 16	Mechanical	1 Aug 2023
822538	9715.2TW	Viega	Geopress K	Coupling Reducer	Water	DN63 (63mm x 50mm)	PN 16	Mechanical	1 Aug 2023
822545	9715.2G	Viega	Geopress K Gas	Geopress K Gas Coupling Reducer	40mm x 32mm	Geopress K Gas Coupling Reducer 40mm x 32mm	PN 10	Mechanical	28 Jul 2023
822552	9715.2G	Viega	Geopress K Gas	Geopress K Gas Coupling Reducer	50mm x 32mm	Geopress K Gas Coupling Reducer 50mm x 32mm	PN 10	Mechanical	28 Jul 2023
822569	9715.2G	Viega	Geopress K Gas	Geopress K Gas Coupling Reducer	50mm x 40mm	Geopress K Gas Coupling Reducer 50mm x 40mm	PN 10	Mechanical	28 Jul 2023
822576	9715.2G	Viega	Geopress K Gas	Geopress K Gas Coupling Reducer	63mm x 32mm	Geopress K Gas Coupling Reducer 63mm x 32mm	PN 10	Mechanical	28 Jul 2023
822583	9715.2G	Viega	Geopress K Gas	Geopress K Gas Coupling Reducer	63mm x 50mm	Geopress K Gas Coupling Reducer 63mm x 50mm	PN 10	Mechanical	28 Jul 2023
822662	9718TW	Viega	Geopress K	Tee	Water	DN25 (25mm)	PN 16	Mechanical	1 Aug 2023
822669	9718TW	Viega	Geopress K	Tee	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023
822705	9718TW	Viega	Geopress K	Tee	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023
822712	9718TW	Viega	Geopress K	Tee	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023
822729	9718TW	Viega	Geopress K	Tee	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023
822767	9718G	Viega	Geopress K Gas	Geopress K Gas Tee	32mm	Geopress K Gas Tee 32mm	PN 10	Mechanical	28 Jul 2023
822774	9718G	Viega	Geopress K Gas	Geopress K Gas Tee	40mm	Geopress K Gas Tee 40mm	PN 10	Mechanical	28 Jul 2023
822781	9718G	Viega	Geopress K Gas	Geopress K Gas Tee	50mm	Geopress K Gas Tee 50mm	PN 10	Mechanical	28 Jul 2023
822798	9718G	Viega	Geopress K Gas	Geopress K Gas Tee	63mm	Geopress K Gas Tee 63mm	PN 10	Mechanical	28 Jul 2023
822804	9720.1TW	Viega	Geopress K	Adaptor Male Elbow 90° with rotatable thread	Water	DN32 (32mm x 1½")	PN 16	Mechanical	1 Aug 2023
822811	9720.1TW	Viega	Geopress K	Adaptor Male Elbow 90° with rotatable thread	Water	DN40 (40mm x 1½")	PN 16	Mechanical	1 Aug 2023
822828	9720.1TW	Viega	Geopress K	Adaptor Male Elbow 90° with rotatable thread	Water	DN50 (50mm x 1½")	PN 16	Mechanical	1 Aug 2023
822835	9720.1TW	Viega	Geopress K	Adaptor Male Elbow 90° with rotatable thread	Water	DN63 (63mm x 1½")	PN 16	Mechanical	1 Aug 2023

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Model Identification	Model Name	Brand Name	Product Description	Product Type	Product Application	Size Classification	Pressure Classification	Joint Type	Date Endorsed
82282	9726TW	Viega	Geopress K	Elbow 45°	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023
82289	9726TW	Viega	Geopress K	Elbow 45°	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023
82296	9726TW	Viega	Geopress K	Elbow 45°	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023
822873	9726TW	Viega	Geopress K	Elbow 45°	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023
82330	97930	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor	32mm	Geopress K Gas Tapping band Adaptor 32mm	PN 10	Mechanical	28 Jul 2023
823047	97930	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor	40mm	Geopress K Gas Tapping band Adaptor 40mm	PN 10	Mechanical	28 Jul 2023
823094	97930	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor	50mm	Geopress K Gas Tapping band Adaptor 50mm	PN 10	Mechanical	28 Jul 2023
823061	97930	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor	63mm	Geopress K Gas Tapping band Adaptor 63mm	PN 10	Mechanical	28 Jul 2023
823075	9793TW	Viega	Geopress K	Tapping band Adaptor	Water	DN25 (25mm)	PN 16	Mechanical	1 Aug 2023
823065	9793TW	Viega	Geopress K	Tapping band Adaptor	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023
823062	9793TW	Viega	Geopress K	Tapping band Adaptor	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023
823108	9793TW	Viega	Geopress K	Tapping band Adaptor	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023
823115	9793TW	Viega	Geopress K	Tapping band Adaptor	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023
823122	97940	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor Elbow 90°	32mm	Geopress K Gas Tapping band Adaptor Elbow 90° 32mm	PN 10	Mechanical	28 Jul 2023
823139	97940	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor Elbow 90°	40mm	Geopress K Gas Tapping band Adaptor Elbow 90° 40mm	PN 10	Mechanical	28 Jul 2023
823146	97940	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor Elbow 90°	50mm	Geopress K Gas Tapping band Adaptor Elbow 90° 50mm	PN 10	Mechanical	28 Jul 2023
823153	97940	Viega	Geopress K Gas	Geopress K Gas Tapping band Adaptor Elbow 90°	63mm	Geopress K Gas Tapping band Adaptor Elbow 90° 63mm	PN 10	Mechanical	28 Jul 2023
823160	9794TW	Viega	Geopress K	Tapping band Adaptor Elbow 90°	Water	DN32 (32mm)	PN 16	Mechanical	1 Aug 2023
823177	9794TW	Viega	Geopress K	Tapping band Adaptor Elbow 90°	Water	DN40 (40mm)	PN 16	Mechanical	1 Aug 2023
823194	9794TW	Viega	Geopress K	Tapping band Adaptor Elbow 90°	Water	DN50 (50mm)	PN 16	Mechanical	1 Aug 2023
823191	9794TW	Viega	Geopress K	Tapping band Adaptor Elbow 90°	Water	DN63 (63mm)	PN 16	Mechanical	1 Aug 2023

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APPENDIX C - SUPPLIER CONTACTS

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